

Installation instructions

Transport | Installation | Operation | Maintenance | Disposal



V-shape VARIO



Series: GCDV, GFDV, GGDV

*These instructions are to be considered part of the unit.
Read and follow these instructions carefully before performing any work on the unit.
Always keep these instructions accessible in the immediate vicinity of the unit
for future reference.*

guntner.com/uk

About us

Product family and line:	V-shape VARIO
Version number:	8
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Installation instructions

These instructions have been compiled in several languages.

The German version applies as the **original installation instructions**. All other language versions are **translations** of the **original installation instructions**.

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Version history

The following table lists the respective changes compared to the old versions.

Attention! Minor changes to the instructions, such as the wording of the text or the layout, are not listed separately.

Version of the instructions	Changes/additions
6	Version of the instructions after which the version history was introduced
7	The following changes have been made to these instructions: • Revision of the structure and outline of the manual • Update of the standards for fans, additional text regarding EC fans • Content in the section “Disassembly and assembly of diffuser prior to/after maintenance” has been added • Addition of perforated pipes (optional)
8	The following has been adapted in these instructions: • Revision of the structure • Updates regarding the hydroBLU illustrations • Addition of the fall protection as an accessory • Addition of important notes on preventing damage to the cooling circuit when water/glycol is used as the working fluid • Revision of the classification of safety instructions • Minor additions/changes and corrections • Changes to the terminology and the safety instructions for the fall protection (Version 8.1)

1 Key basic information

1.1 Importance of the instructions

These instructions apply for the units of the V-shape VARIO product family and line. The V-shape VARIO is a V-shape unit for heat dissipation for outdoor installation. The V-shape VARIO offers the possibility of operation with various working fluids and different operating principles (e.g. FC/HFC: condenser; water/glycol: fluid cooler; CO₂: gas cooler). In addition, a variety of casings, variable equipment options, manifold combinations of materials and adjusted fan concepts are available.

Legal framework

These instructions have been written for the European Union.

The following directives apply to Güntner products within the EU:

- Machinery Directive 2006/42/EC
- Pressure Equipment Directive 2014/68/EU ¹⁾
- EMC Directive 2014/30/EU

¹⁾ Not all products fall within the scope of this Directive.

1.2 Applicable documents

In addition to these instructions, please refer to the following documents:

- Declaration of incorporation (Art. 13 and Annex II Part B of the Machinery Directive 2006/42/EC)
- Documentation on selected accessories, if any
- Connection diagram (enclosed with the terminal box)
- For further technical data, see nameplate

These instructions are also part of the plant's operating instructions that are provided by the manufacturer of the plant.

1.3 Responsibilities

1.3.1 Responsibilities of the manufacturer of the plant (plant as a whole)

The unit is placed on the market by Güntner GmbH & Co. KG as partly completed machinery within the meaning of Machinery Directive 2006/42/EC. The unit is accompanied by a declaration of incorporation in acc. with Annex II, Part 1, Section B of the Machinery Directive.

The manufacturer of the system has the following obligations in particular:

- To plan, design and calculate the system in acc. with the statutory provisions, possibly also by an external planning consultancy (for required qualifications, see "Definition of the target group and requirements").
- To create the technical documentation and the system's operating instructions.

- To perform the conformity assessment procedure(s) and to create the declaration(s) of conformity.
- To plan and prepare emergency measures:
To avoid consequential damage caused by malfunction, a warning system that immediately signals all faults must be provided on site. Prepare emergency measures that prevent consequential damage to persons, property and the environment should faults occur.
- To specify inspection and maintenance intervals:
The system must be designed and equipped with all required equipment for maintenance, servicing and testing in acc. with EN 378-4.
- To draw the owner's or operator's attention to the need for adequate training of operating and monitoring staff in the operation and maintenance of the plant.
- To inform Güntner GmbH & Co. KG (component supplier) immediately if faults occur during the installation, startup and operation:
claims@guentner.com

When the unit is integrated into the refrigeration system, the working fluid and unit type must not deviate from the order-related information specified in the order documents.

It is recommended that the future operator/operating staff be present on site during installation, tightness tests and cleaning work, when filling the system with working fluid and when adjusting the plant.

The accident prevention rules and regulations that apply for the place of installation must also be observed.

1.3.2 Responsibilities of the owner or operator

The responsibilities of the owner or operator are reflected in the operation, maintenance, repair and recovery of the system in acc. with EN 378-4.

The owner or operator must ensure that the employees entrusted with the operation, monitoring and maintenance of the system are adequately instructed and competent.

The operating personnel responsible for the system must have sufficient knowledge and experience with regard to the operating principles, operation and daily monitoring of this system.

Before commissioning the system, the owner or operator must ensure that the operating personnel are sufficiently instructed about the system's documentation (which is part of these instructions) on the set-up, monitoring, operating principles and maintenance of the system and the safety measures to be observed, and with regard to the properties and handling of the working fluid to be used.

The owner or operator must ensure that when operating, monitoring and maintaining the system, the working fluid and unit type do not deviate from the information specified in the order documents.

Planning and preparing emergency measures: To avoid consequential damage caused by malfunction, a warning system that immediately signals all faults must be provided on site. Prepare emergency measures that prevent consequential damage to persons, property and the environment should faults occur.

Responsibility remains with the owner or operator of the system if the system is used by anybody else unless there is an agreement on a different division of responsibilities.

1.4 Definition of the target group and requirements

General

Only persons who meet the requirements for the personnel may work in the area of the unit. This group of persons is defined below. To prevent damage to health and property, the operator must take measures to prevent unauthorised persons from gaining access to the unit.

Persons who are responsible for working on this unit in the various phases of its life cycle must have the necessary qualifications and competence for the respective tasks in acc. with the applicable local regulations.

Definition of the group of persons

Person	Qualification
Consultant for technical building equipment (TBE)	Master's or Bachelor's degree, or similar educational background, in the field of plant construction, supply engineering or refrigeration and air conditioning
Lorry driver	Valid LGV licence, additional training for heavy loads if necessary
Crane/forklift operator	Valid driving licence for crane/forklift truck
Warehouse worker	Specialised training as a warehouse worker or at least sufficient in-house qualification
Skilled electrician	Qualified training to become a (skilled) electrician
Fitter/welder	Qualified training for the installation and welding of pipes and the installation of cooling circuits and refrigeration plants
Skilled welder	Qualified training to become a welder for coolant and refrigerant pipes that are subject to approval due to their classification in acc. with the Pressure Equipment Directive
Refrigeration technician	Training to become a recognised mechatronics technician for refrigeration and air conditioning technology (master craftsman), or refrigeration engineer (Bachelor's degree). If necessary, additional training for handling flammable or toxic refrigerants such as propane or NH ₃
Mechanic	Training to become an industrial mechanic or comparable specialised training
Operator	Is able to monitor the safe operation of the system
Cleaning professional	Instruction in the use of cleaning methods and suitable cleaning agents

Definition of tasks for the respective life cycle phases

Life cycle phase	Task	Group of persons
Transport and storage	Transporting to the storage location or place of installation	Lorry driver
	Loading/unloading	Crane/forklift operator, warehouse worker
	Performing incoming goods inspection	Warehouse worker
	Performing intermediate storage	Crane/forklift operator, warehouse worker
Unpacking	Unpacking	Mechanic, warehouse worker
	Checking the transport pressure	Fitter/welder, refrigeration technician
	Performing maintenance runs of fans	Skilled electrician
	Disposing of packaging material	Warehouse worker
Mounting/installation	Loading/unloading at the place of installation	Crane/forklift operator
	Mounting/installing and removing	Fitter/welder, refrigeration technician, mechanic
Connection	Connecting electrical components	Skilled electrician, refrigeration technician
	Connecting hydraulic/refrigeration components	Fitter/welder, refrigeration technician
	Welding/brazing refrigerant pipes	Skilled welder
	Flushing the pipes	Fitter/welder, refrigeration technician
	Performing acceptance tests	Fitter/welder, refrigeration technician
Commissioning	Filling with working fluid	Fitter/welder, refrigeration technician
	Performing the commissioning and settings	Fitter/welder, refrigeration technician
Operation	Performing functional checks	Operator
	Switching on/off	Operator
	Monitoring the cooling operation	Fitter/welder, refrigeration technician, operator
	Checking for damage	Skilled electrician, fitter/welder, refrigeration technician, operator
Troubleshooting	Performing a visual inspection	Skilled electrician, fitter/welder, refrigeration technician, mechanic, operator, cleaning professional
	Performing refrigeration tests	Refrigeration technician
	Performing electrical tests	Skilled electrician, refrigeration technician

Life cycle phase	Task	Group of persons
Maintenance/repair	Performing a visual inspection	Operator
	Replacing wear parts	Skilled electrician, fitter/welder, refrigeration technician, mechanic
	Performing weekly maintenance	Operator
	Performing annual maintenance	Skilled electrician, fitter/welder, refrigeration technician, mechanic
	Replacing fans	Skilled electrician, refrigeration technician, mechanic
	Replacing the control system	Skilled electrician, refrigeration technician
	Fixing leaks	Fitter/welder, refrigeration technician, skilled welder
	Performing cleaning tasks	Fitter/welder, refrigeration technician, cleaning professional
Shutdown and taking out of operation	Taking out of operation	Fitter/welder, refrigeration technician
	Shutting down	Fitter/welder, refrigeration technician
	Draining/removing by suction (refrigerant)	Refrigeration technician
	Draining (water)	Fitter/welder
Removal	Disconnecting the lines	Skilled electrician, refrigeration technician
	Disassembling/dismantling/removing	Fitter/welder, refrigeration technician, mechanic
Disposal	Disposing of materials	Crane/forklift operator and lorry driver, refrigeration technician, operator

1.5 Legal note

Note that warranty claims require the existence of a defect that must be proved. These installation instructions are part of the unit and must be observed in their entirety. Damage and malfunctions resulting from the failure to comply with the installation instructions are not covered by the warranty. This applies in particular to the use of spare parts other than those specified (original spare parts in case of doubt) and modifications to the unit compared to its original condition on delivery without the consent of Güntner GmbH & Co. KG. Modifications in this sense are, in particular, the use of working fluids other than those specified, changes to the operating parameters and mechanical changes such as metal-cutting operations (e.g. drilling) without sufficient protection of the unit against chips.

1.6 Document conventions

Mark-up elements for special information

bold	Requires special attention!
⇒ –	Instructions Instructions (sub-item)
• ◦	Listing Listing (sub-item)

1.7 List of abbreviations

Abbreviation	Meaning
°C	Degrees Celsius (Celsius scale temperature)
1~	Single-phase alternating current
3~	Three-phase current
bar	Bar (pressure indication)
BImSchV	German Federal Emission Control Regulation
CO ₂	Carbon dioxide working fluid
D	Delta connection (electrical connection type with three-phase motors)
PED	Pressure Equipment Directive
EN	European standard
EN 378	European standard 378: Refrigeration systems and heat pumps; safety-related and environmental requirements
HFC/FC	(Hydro)fluorocarbons working fluid
Hz	Hertz (frequency)
IP	Degree of protection against the penetration of solids/liquids
ISO	International Organization for Standardization (German: Internationale Organisation für Normung)
l	Litre (volume)
mm	Millimetre
NH ₃	Ammonia working fluid
Emergency STOP	Switch for immediately switching off the refrigeration system
PPE	Personal protective equipment
S	Star connection (electrical connection type with three-phase motors)
VDE	“Verband der Elektrotechnik Elektronik Informationstechnik e. V.” (Association for Electrical, Electronic and Information Technologies)
VDI	“Verein Deutscher Ingenieure” (Association of German Engineers)

VDMA

German Mechanical Engineering Association

1.8 Conventions for safety signs and instructions

1.8.1 General safety signs and their meaning in these instructions

⚠ DANGER	
	This signal word is used to show an immediately dangerous situation which, if not avoided, will cause severe injury or death.
⚠ WARNING	
	This signal word is used to show a potentially dangerous situation which, if not avoided, could cause severe injury or death.
⚠ CAUTION	
	This signal word is used to show a potentially dangerous situation which, if not avoided, could cause minor or moderate injury.
ATTENTION	
	This signal word without any safety symbols is used to show a possible risk of damage to property.
NOTICE	
	This signal word indicates additional information that is useful for the reader, such as operator tips and cross references.

1.8.2 Warning signs and their meaning in these instructions



Warning of hand injury

Failure to observe the warnings can result in hands or fingers being crushed, drawn in or otherwise injured.



Warning of hot surface

The temperature is above +45 °C (the temperature at which protein clots) and can cause burns.



Warning of extreme cold
The temperature is below 0 °C and can cause frostbite.



Warning of dangerous electrical voltage
Risk of an electric shock if live parts are touched.



Warning of heavy loads
Severe injuries can occur when lifting.



Warning of the risk of cutting
Sharp edges and corners.



Warning of risk of crushing
Transport, loading and unloading can result in life-threatening injury.



Warning of the risk of tripping
When entering this area, there is a risk of tripping over obstacles or uneven surfaces.



Warning of the risk of falling
Risk of falling when working high up.



Warning of the the risk of slipping
After defrosting, after cleaning work or due to other circumstances, there is a risk of slipping.



Warning of explosive substances at the place of installation
Use of ignition sources can cause explosions at the place of installation.



Warning of flammable substances at the place of installation
Use of ignition sources can cause fire at the place of installation.



Warning of toxic substances at the place of installation
Contact with or inhaling toxic substances can cause injury or death.



Warning of suspended loads
Standing under suspended loads can cause injury or death.



Warning of risk of suffocation
Being in an atmosphere with oxygen deficiency or with hazardous substances, gases or vapours can cause suffocation and death.



Warning of high operating pressure
Breakage of pressurised components can cause injury or death.



Warning about general risks
General hazards to persons can cause injury or death.



Warning of automatic start-up
Automatic start-up of fans can result in hands and fingers being trapped.



Warning of the danger of pulling in
If body parts are being pulled into the unit, this can cause injury or death.



Warning of corrosive substances
Contact with corrosive substances can cause injuries, especially to the eyes.

1.8.3 Prohibitory signs and their meaning in these instructions



No fire, no naked flames and no smoking!

Ignition sources must be kept away or at a safe distance, and ignition sources must not develop.



No lifting!

Do not lift the unit at this area, and do not attach lifting gear at this area.



No climbing!

Do not climb onto the unit and do not place heavy loads on the unit.



No unauthorised climbing

Unauthorised persons are prohibited from climbing the ladder.



Unauthorised access prohibited

Unauthorised persons are prohibited from entering.

1.8.4 Mandatory signs and their meaning in these instructions



Use hearing protection!

Hearing protection must protect against loud noises.



Wear protective clothing!

Personal protective clothing must be suitable for the working fluid used and for low temperatures respectively, and must have good heat insulation properties.



Completely disconnect before working!

Completely disconnect the electrical system and secure it against restart before performing installation, maintenance and repair work.



Use eye protection!

Eye protection must protect against mechanical and chemical dangers and radiation.



Wear protective headgear!

Head protection must protect against hazards caused by impact with objects, swinging objects, falling objects or ejected objects.



Wear safety shoes!

Safety shoes must protect against external, damaging influences and offer protection against slipping.



Wear protective gloves!

Protective gloves must protect against mechanical and chemical dangers.



Observe these instructions!

Read and follow these instructions carefully.



Use respiratory protection!

Breathing apparatuses must be suitable for the working fluid used. Breathing apparatuses must consist of:

- At least two self-contained breathing apparatuses (respiratory protective devices)
- For ammonia: an additional breathing apparatus with filter (full mask) or a self-contained breathing apparatus (respiratory protective device)



Lifting point/lifting hook

Marking of lifting points to ensure safe transport of loads.

2 Description

2.1 Types of V-shape VARIO

Introduction

Güntner's V-shape VARIO is a heat exchanger with variable equipment. Depending on the requirements, it can be configured in the most diverse variants. The following tables show the individual configuration options available for the V-shape VARIO.

Refer to the order documents for the exact unit name.

Letter (example)	Meaning	Possible variants
G	Company	G: G üntner
C	Operation	C: C ondenser F: F luid cooler G: G as cooler O: O il cooler S: S ubcooler
H	Design	H: H orizontal V: V ertical D: D iagonal
V	Product line	C: C OMPACT V: V ARIO I: I ndoor [APPLICATION]
R	Fluid	A: A mmونيا R: R efrigerants (A1 refrigerants) C: C O ₂ P: P otentially dangerous (refrigerants of class A2L and higher) F: F luids in general O: O il W: W ater (water operation only)
D	Operating mode	D: D ry (without humidification of supply air or fins) P: P ad pre-cooling system hydroBLU™ (P ad) S: S pray system hydroSPRAY™ H: H ybrid (direct humidification of fins)

Exemplary presentation of the nomenclature

NOTICE

If not marked separately, all information in the following sections refer to the standard unit!

Fans

Fan types	Number of fans	Fan diameters
AC fans	2 x 10, 2 x 11, 2 x 12	800 mm, 900 mm
EC fans	2 x 10, 2 x 11, 2 x 12	800 mm, 900 mm

Available working fluids and their operating modes

Working fluid	Operating mode
FCs/HFCs of class A1	Dry/hydroBLU™
Carbon dioxide (CO ₂)	Dry/hydroBLU™
Heat carriers (e.g. water/glycol)	Dry/hydroBLU™
Ammonia (NH ₃)	Dry/hydroBLU™
Refrigerants of classes A2L to A3	Dry/hydroBLU™

Material combinations available as a standard

Material	Core tube	Fin	Casing	Header outlet/header inlet	Connections
Aluminium		X			
Copper	X*			X*	X*
High-strength Cu alloy	X**				X**
Aluminium, epoxy resin-coated		(X)			
Galvanised steel, powder-coated			X		
Stainless steel V2A/AISI 304	X***			X**, X***	(X)**, X***

X	Standard design
(X)	Optional
*	Standard design (all working fluids except CO ₂ and NH ₃)
**	CO ₂
***	NH ₃

Time limits

When used as intended, with maintenance carried out at the specified intervals and under the prescribed environmental conditions, the unit has a service life of 10 to 12 years.

Accessories available as a standard

- hydroBLU™ – adiabatic pad pre-cooling system
- Vibration dampers (supplied loose)
- Diffuser
- Fall protection

2.1.1 Technical data of the unit

NOTICE

The specified typical values refer to standard types of this series. The following applies to special units in particular: Observe the specifications in the design (appendix) and on the nameplate.

NOTICE

The capacity values of the fans depend on the ambient temperature and the air resistance at the place of installation.
All electrical parts are designed in accordance with EN standards.

Series and suffix	GCDV AD/ AP	GCDV PD/ PP	GCDV RD/ RP	GGDV CD/ CP	GFDV FD/ FP, GFDV WD/WP
Project number	See nameplate				
Unit name	See nameplate				
Serial number	See nameplate				
Year of manufacture	See nameplate				
Working fluid	NH ₃	Refrigerants of classes A2L to A3	FCs/HFCs of class A1	CO ₂	Heat carriers (e.g. wa- ter/glycol)
Volume	See nameplate				
Max. permissible pressure (PS)	32 bar	32/46 bar	32/46 bar	120 bar	10/16 bar
Test pressure	See nameplate				
Permissible humidity	0 – 100 %				
Airborne noise emit- ted	See order documents				
Weight	See order documents				

Legally binding values are indicated on the nameplate.

2.1.2 Technical data of the fans

Fan type	AC fan	EC fan
Degree of protection	IP54, ISO F and EN 60034-1	At least IP54, ISO F and EN 60034-1
Type of current	Three-phase current	Three-phase current or alternating current
Voltage	3~400 V, 50/60 Hz	1~230 V or 3~400 V, 50/60 Hz
Balancing quality	Q 6.3 in acc. with DIN ISO 21940-11	Q 6.3 in acc. with DIN ISO 21940-11
Permissible ambient temperature	-25 to +45 °C	-25 to +60 °C
Protective devices	- Thermal: thermal contacts (NC) - Mechanical: Protection guard in acc. with EN 13857	- Thermal: Internal - Mechanical: Protection guard in acc. with EN 13857

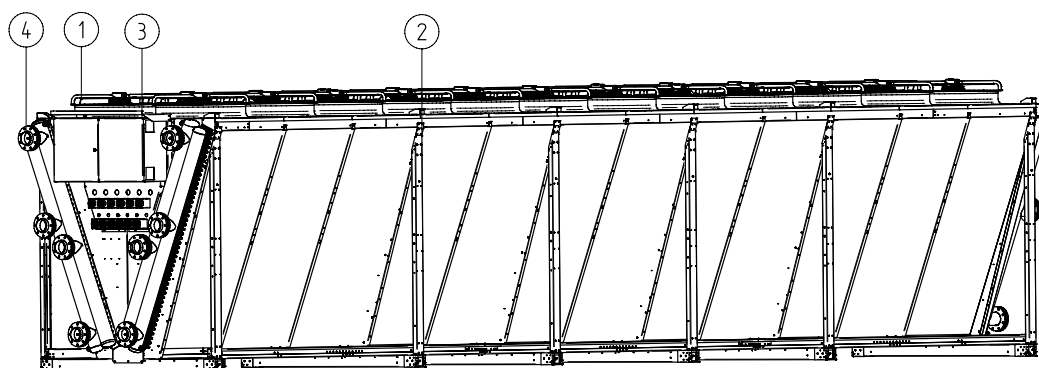
2.2 General information

Introduction

Units of the V-shape VARIO product family and line are intended for installation in a refrigerating plant (condensers/gas coolers) and in the heat carrier circuit of a cooling plant respectively (dry coolers). The refrigerating plant/cooling plant is a combination of interconnected refrigerant-carrying components and fittings that form a closed circuit in which the working fluid circulates.

Overview

The design and function are shown using the example of a standard unit of the V-shape VARIO.



Operation

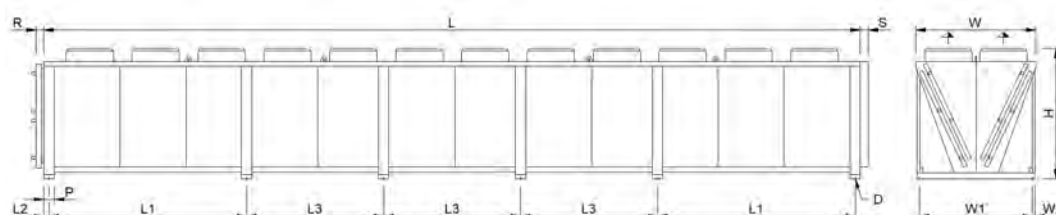
No.	Designation	Function
1	Fan	Dissipation of heat released by the working fluid into the atmosphere
2	Legs for floor mounting	Support the unit
3	Switch cabinet	Electrical connections
4	Unit connections	Connection of the pipes to the plant

2.3 Design and function

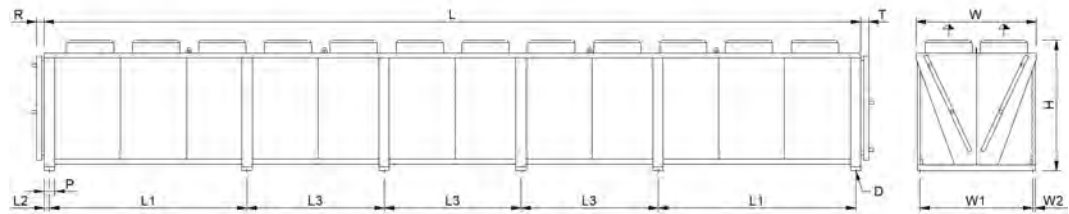
2.3.1 Designs

Overview

The unit is available with up to 24 fans. The following figures are schematic representations of possible designs.



Dimensioning (one-sided connections)



Dimensioning (connections on both sides)

Refer to the order documents for the dimensioning of the units for the available sizes D, H, L, L1, L2, L3, P, R, T, W, W1 and W2.

2.3.2 Operating modes

Introduction

The unit can be operated in two different ways:

- **Dry**
- hydroBLU™ adiabatic pad pre-cooling system (**Pad**)

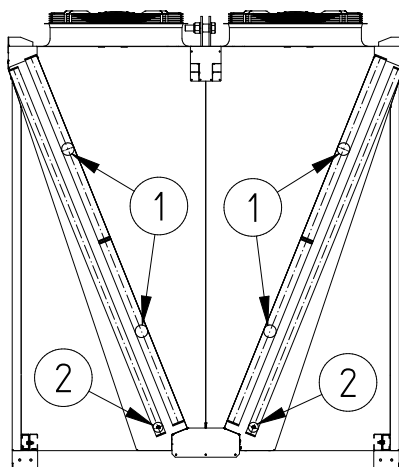
Dry operation

The heat exchanger coil is dry. The ambient air is taken in by the fans, then heated up while passing through the heat exchanger coil and finally discharged.

Adiabatic operation

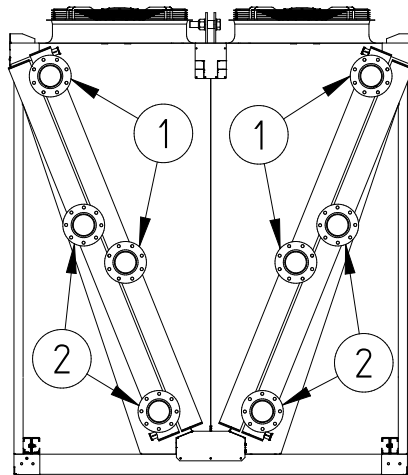
The heat exchanger coil is dry. The pad system is arranged in front of the heat exchanger coil. When the water wetting system is active, the pads are wetted. Now, the ambient air first passes through the wetted pads and cools down adiabatically. The pre-cooled ambient air then flows through the heat exchanger coil, heats up and is then discharged.

GCDV condenser and GGDV gas cooler



No.	Designation
1	Inlet of refrigerant
2	Outlet of refrigerant

Dry cooler GFDV



No.	Designation
1	Heat carrier inlet
2	Heat carrier outlet

Operating principle

With FC/HFC, NH₃, CO₂ and propane:

Condensers liquefy the evaporated refrigerant by dissipating heat to the air that is guided over the heat transfer surface by the fans.

With gas coolers (CO₂), there are two different operating modes. In transcritical operation, the unit acts as a gas cooler and in subcritical operation as condenser.

In transcritical operation, the incoming gaseous CO₂ is cooled by dissipating heat into the ambient air. There is no change of state.

In subcritical operation, the incoming gaseous CO₂ is cooled, liquefied and subcooled by dissipating heat into the ambient air.

With the water/glycol working fluid:

Dry coolers (fluid coolers) cool the heat carrier by dissipating heat to the air (air side) that is guided over the heat transfer surface by the fans. There is no change of state.

2.4 Fan motor

Safety

NOTICE

Operate the unit once a month at full speed for at least three hours so that the bearings move and any penetrated condensate can evaporate.

NOTICE

With fans with an IP54 rating or higher, open the existing closed condensation water holes at least once a month.

AC technology

The AC motors are usually protected from superheating by a thermal contact (or PTC resistor).

With motors with thermal contact, wire the thermal contact in such a way that the motor cannot be started when the thermal contact is triggered. A locking device is recommended to prevent unintentional restart.

Motors with PTC resistor require an additional external trigger unit for the built-in thermistors. A locking device is recommended to prevent unintentional restart. The test voltage at the thermistors must not exceed 2.5 V or only current-limited measuring equipment may be used.

When using a star-delta connection, a corresponding time delay must be taken into account.

For motors with direct start and a connected load > 4.0 kW, a starting current limitation (soft start by means of thyristor) may be required.

If frequency converters are to be used for speed control, note the following regarding external rotor fans:

All-pole sinusoidal filters must be installed between the frequency converter and the fans (sinusoidal output voltage! Filter effect between phase to phase and phase to earth).

The frequency converters of the Güntner company are equipped with this function as a standard. Three-phase standard motors are suitable for direct operation with frequency converters.

Three-phase fan motors can be operated by means of star-delta connection or with speed control. Check the direction of rotation. A change in the direction of rotation in the event of an incorrect direction of rotation is achieved by swapping two phases.

EC technology

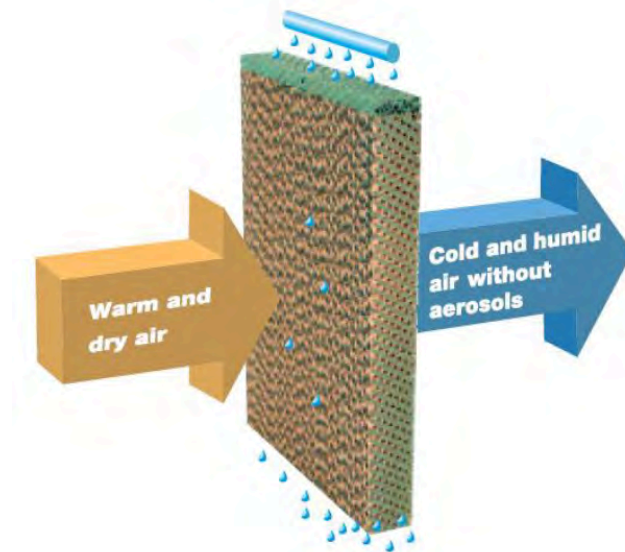
Please inform yourself about general differences between EC and AC technology.

The fan motors have their own electronic power unit. This power unit can be controlled via the Güntner Motor Management GMM / aicore™ air. Depending on the fan/motor type, the motors can be operated either from single-phase (1~, 200 – 277 V AC, 50/60 Hz) **or** three-phase supply (3~, 380 – 480 V AC, 50/60 Hz). Operation without aicore™ air requires fan control with a voltage of 0 – 10 V. Available status and alarm relays: max. 230 V – 2 A / **at least 10 mA (2.3 W)**. For the connected loads, refer to the connection diagrams or the nameplate on the unit or the fan.

2.5 Pad pre-cooling system hydroBLU™ (accessory)

The units can be extended with the optional hydroBLU™ pad pre-cooling system. The hydroBLU™ pad pre-cooling system operates on the principle of adiabatic evaporative cooling and can be controlled with the Hydro Management function of the aicore™ air.

Adiabatic evaporative cooling is based on a physical principle: If water evaporates on a large surface such as the humid pads of the system, it extracts thermal energy from the air passing through. This energy is required for the water to change its state of matter from liquid to gaseous. The result is a noticeable cooling of the air.



Operating principle of the pad pre-cooling system

3 Safety

3.1 Intended/improper use

3.1.1 Intended use

Condensers, gas coolers/condensers or fluid coolers of the V-shape VARIO product family and line are intended for installation in a refrigerating plant and a cooling plant respectively, and for outdoor installation. The condenser liquefies the refrigerant through heat dissipation into the air that is conveyed by the fans over the dry heat exchanger surface. The gas cooler/condenser is intended for cooling CO₂ gas (transcritical summer operation) and for liquefying and subcooling CO₂ gas (subcritical winter operation) respectively with air for outdoor installation. The fluid cooler cools the heat carrier through heat dissipation into the air that is conveyed by the fans over the dry heat exchanger surface.

The operator of the system determines the operating point.

The nameplate indicates the state of matter of the fluid (liquid/gaseous), the fluid group (hazardous/non-hazardous), the permissible pressure and the temperature.

The machine must be operated in the professional sector.

3.1.2 Operating conditions

Safety measures

Observe the following to avoid personal injury, environmental damage and damage to property in acc. with the state of the art:

- The unit must be used only in acc. with the proper intended use.
- Maintain and clean the unit regularly (see section "Maintenance and cleaning").
- Ensure that the working fluid and unit type do not deviate from the information specified in the order documents when operating, monitoring and maintaining the system.
- Ensure that maintenance measures are performed in compliance with the system's operating instructions.
- Operate the unit only with the working fluids indicated on the nameplate (fluid group and state). Filling the unit with a different fluid is permitted only with the prior written consent of the manufacturer.
- Certain working fluids may be used only in conjunction with specific materials. Pay attention to the exact unit name in chapter "Types of V-shape VARIO".
- The maximum permissible operating pressure stated on the nameplate must NOT be exceeded.
- Do not perform any work on the unit without using the personal protective equipment (PPE) specified in these instructions.

3.1.3 Improper use

General

The unit is being used improperly if:

- an unspecified working fluid, an unspecified pressure, an unspecified temperature and/or an unspecified connecting piping not prescribed in acc. with the instructions are used,
- the unit is not completely disconnected for cleaning/maintenance purposes,

- the main dimensions, weight, distances and recommended fixing sizes are not taken into account/adhered to during mounting,
- the supply line (electric) is fused or dimensioned incorrectly on site,
- the wrong fixing elements or not all of the fixing points provided were used for mounting,
- the unit is operated in an environment or for capacity requirements (e.g. aggressive/corrosive environment; capacity range) the unit with its material combination or capacity is not designed for, or which do not correspond to the intended use.

Improper modifications

The unit must not be modified without prior written consent of Güntner GmbH & Co. KG. Modifications to the unit are:

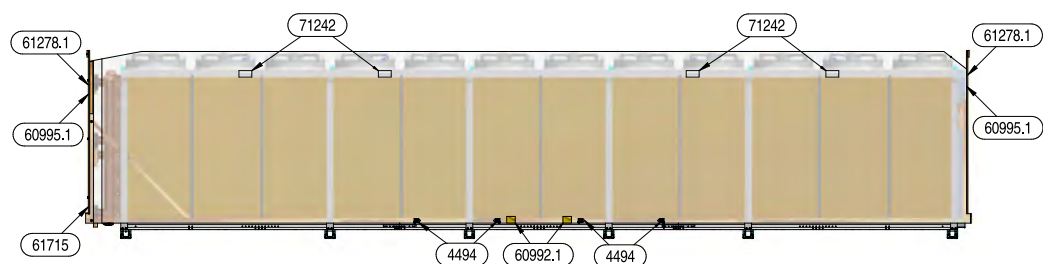
- Change of the operating point (the specified operating point is indicated in the order-related documents)
- Changing the fan capacity (air volume)
- Changing the volume of the working fluid passing through
- Changeover to a different working fluid
- Modification to load-bearing components or the casing (remodelling/changes)

Improper operation

The unit must not be operated if it is damaged or shows signs of faults. All damage and faults must be reported to Güntner GmbH & Co. KG immediately and must be rectified without delay.

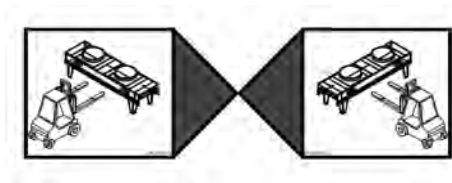
3.2 Labelling on the packaging/the unit

3.2.1 Packaging overview

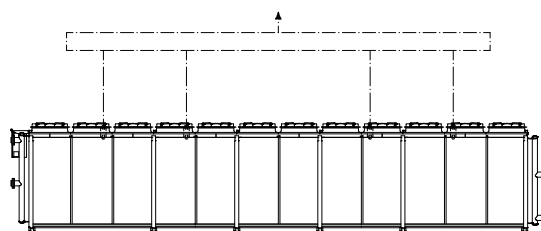


Packaging for units with 2 x 11 to 2 x 12 fans

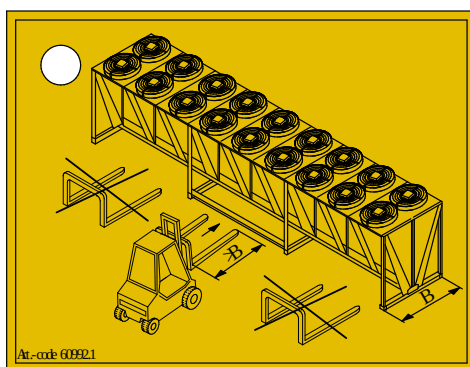
3.2.2 Signs and notes on the packaging



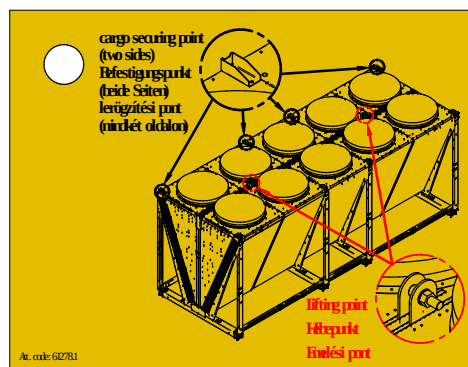
4494 – Area for industrial trucks with forks indicated by positioning marks



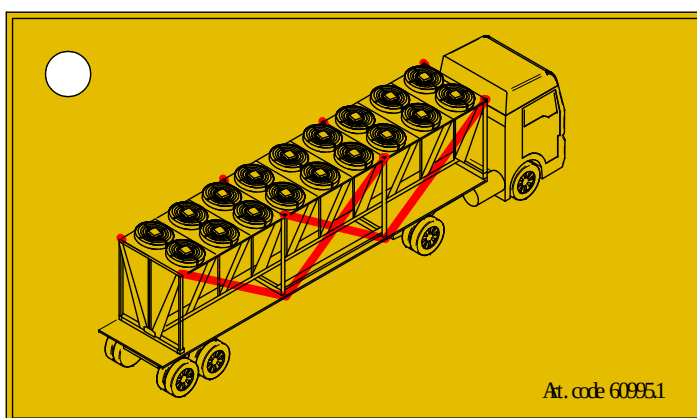
71242 – Crane lifting instructions for units with 2 x 11 to 2 x 12 fans



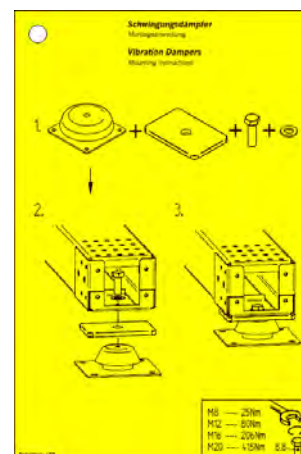
60992.1 – Transport with industrial truck with forks



61278.1 – Lifting and fixing point

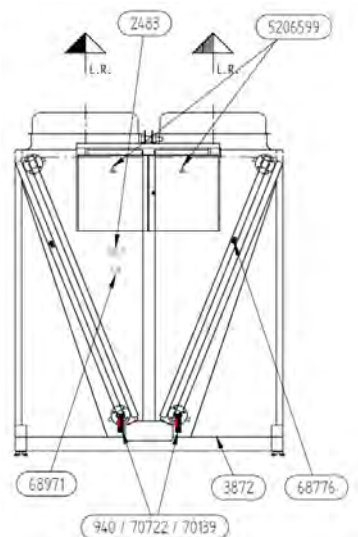


60995.1 – Lashing eye

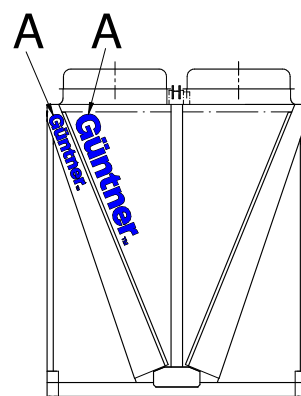


61715 – Vibration dampers

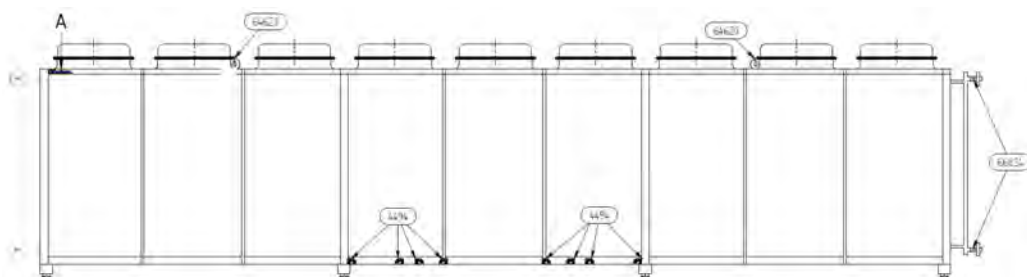
3.2.3 Unit overview



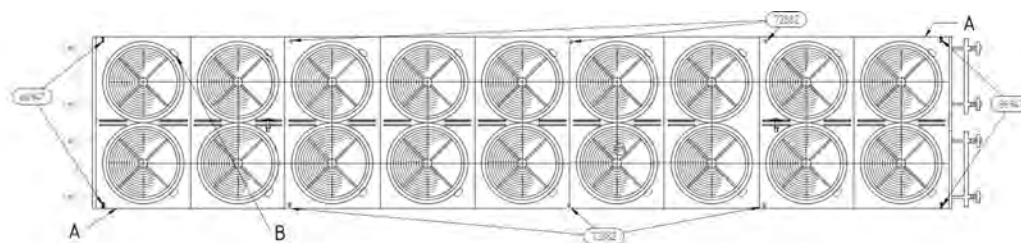
Markings on the unit (view from left)



Markings on the unit (view from right)



Markings on the unit (front view)

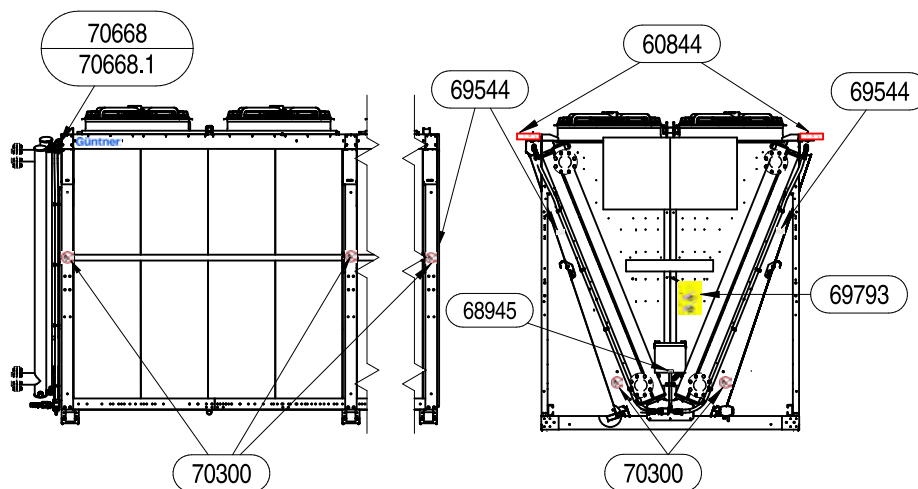


Markings on the unit (top view)

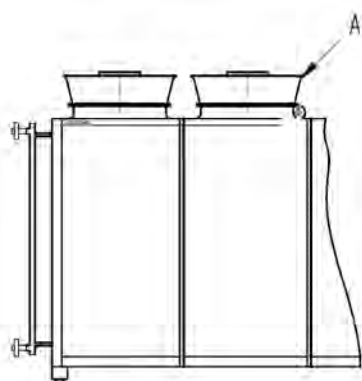
A – Güntner logo

B – Number for fan 1, 2, 3, ...

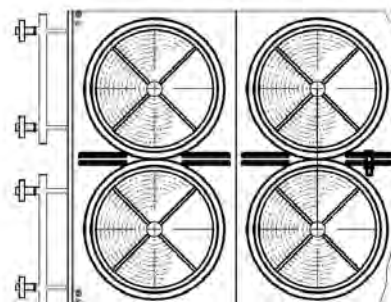
Accessories



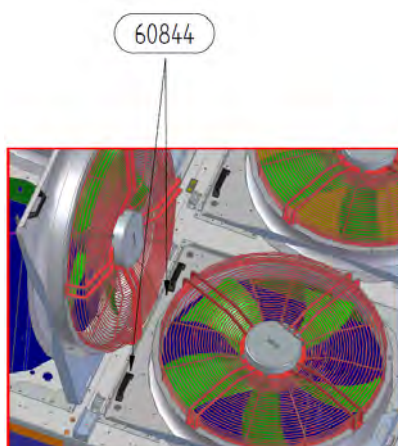
Markings on the unit with hydroBLU™



A = Diffuser
Markings on the unit with diffuser (side view)



Markings on the unit with diffuser (top view)

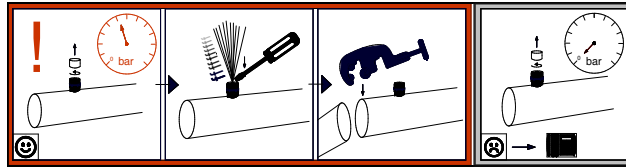


Hinged fan plate

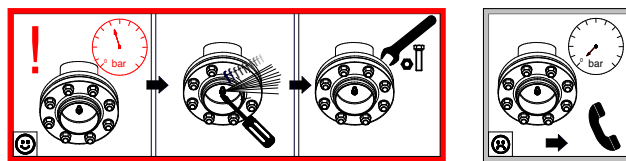
3.2.4 Safety signs on the unit

As standard

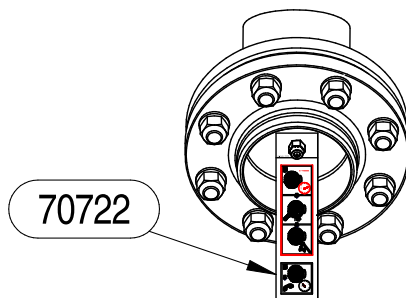
Specific safety signs on the unit:



940 – Transport filling at Schrader valve



70722 – Transport filling



70722 – Transport filling



66947 – Inspection cover/inspection door:
“Disconnect completely before working”,
“Warning of risk of crushing”



60325, 68776 – Do not load, do not lift



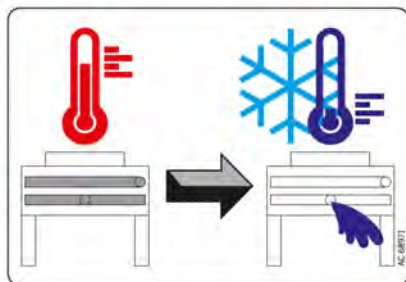
64620 – Lifting point



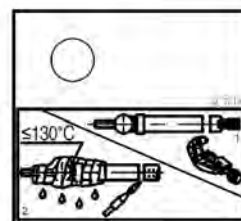
5206599 – Warning of electric shock



72882 – Maximum load limit



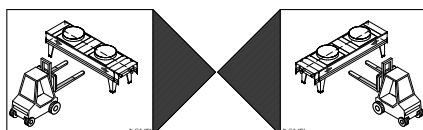
68971 - Danger of frost for dry coolers in general (only for dry coolers/flange connection)



70139 – Tags for CO₂ connection



3872 – Earthing marking. The earthing marking in the drawing (connection side of the unit) shows the earthing point for earthing connection by customer. The earthing connections on the unit itself are also marked with this label (not shown in the drawing).



4494 – Area for industrial trucks with forks indicated by positioning marks

3.2.5 Other signs and notes on the unit

Güntner GmbH & Co. KG
Hans-Güntner-Straße 2 - 6
82256 Fürstenfeldbruck
www.guentner.de



0036 PED *



0168 PE(S)R *



Projektnummer - Project number	101164186	
Gerätebezeichnung - Unit name	S-AGHN 080.2H/210-HND/12P.E	
Gerät Seriennummer - Unit serial number	405167157/43.01256	
Ventilator/ID/Drehzahl/Stromaufn. - Fan/ID/Speed/Current	VT03059U.2 / 3241 / 865 min -1 / 2,1 A	
Umgebungstemperatur - Ambient air temperature	-30 °C / +50 °C	
Herstellungsjahr - Year of manufacture	2022	
* Druckgerät Seriennr. - Pressure equipment serial no.	405167182/43.01264	
Volumen - Volume (V)	108.9 l	
Max. zulässiger Druck (PS) Max. permissible pressure (PS)	32 / 0 bar	0 / -1 bar
Zulässige min./max. Temperatur (TS) Permissible min./max. temperature (TS)	-50 °C / +150 °C	-50 °C / +40 °C
Prüfdruck(PT)/Prüfmedium - Test pressure(PT)/Test medium	35.2 bar / Druckluft - Compressed air	
Prüfdatum - Test date	20.01.2022	
Fluidgruppe / Zustand - Group of fluid / State	1 / gasförmig - gaseous	

2483 – Nameplate – **Sample image**


706** – Güntner logo (white colour for dark unit colour)

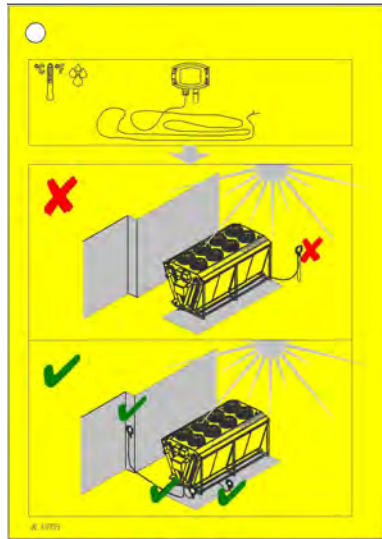


66824, 68909 – Inlet/outlet connections

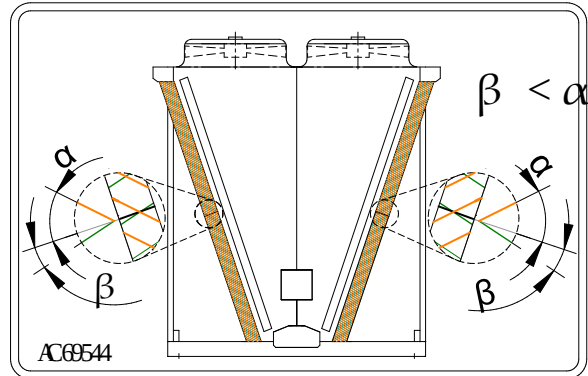


70274 – Only for transport

Accessories



69793 – Installation of temperature sensor (in case of hydroBLU™)



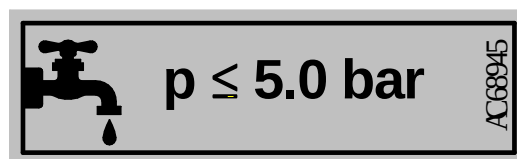
69544 – Fitting of humidification pad (in case of hydroBLU™)



60844 – Transport safety bolt



70299, 70300 – Warning "No open flame" (in case of hydroBLU™)



68945 – Pressure limit for water pipe (in case of hydroBLU™)

3.3 Basic safety instructions

3.3.1 Please note

NOTICE

Only persons who meet the requirements for the personnel may work in the area of the unit (see section "Definition of the target group and requirements"). The operator must prevent persons under the age of 14 and unauthorised persons from gaining access to the unit.

⚠ WARNING

Prior to all work on the unit and in case of danger respectively:

- Completely disconnect the unit and secure it against unintentional restart (lockable emergency stop switch is available or must be provided by the customer)
- Refer to the order documents for the permissible working fluid
- Observe the safety data sheets for the working fluid
- Wear personal protective equipment (PPE)

3.3.2 Electrical hazard

⚠ DANGER



ELECTRICAL VOLTAGE!

A short-circuit on the electrical connections and direct or indirect contact with live parts of the unit (including accessories and supply lines) can cause severe injury or even death. In addition, overvoltage or overheating of the electrical parts installed in the unit can result in fires which in turn can cause smoke inhalation injuries among bystanders.

The risk of electric shocks and short circuits increases with the degradation of insulating material due to environmental influences or mechanical and/or deliberate damage.

- Completely disconnect the supply line before performing electrical work on the unit (see the documentation for the plant as a whole).
- Work on the unit and the connection and control configuration must be performed by specialist staff.
- Check electrical components regularly, including testing in acc. with EN 60364-x/EN 60204-1. Main switch/repair switch and similar to be provided by customer. Consider the information provided in the connection diagram.
- Properly connect the unit to the building's earthing system.
- Perform earthing checks and visual inspections of the earthing points regularly.
- Provide adequate lightning protection.
- The pipes of the hydroBLU™ system are connected to the protective conductor system by connecting the pipes provided by customer with the equipotential bonding of the building.



3.3.3 Hazard due to working fluids

Working fluids pose various residual risks such as irritation, suffocation, poisoning, burns, frostbite, fire hazard and/or explosion hazard. Observe the following safety measures:

- Observe the safety data sheet of the working fluid.
- Comply with the safety regulations for the system in acc. with the EN 378 series of standards.
- Observe the pressure and temperature specified on the nameplate.
- Observe the type of fluid, the fluid charge and material selection in acc. with the technical data.
- Before performing any maintenance work, ensure that the unit is depressurised. Completely drain any working fluid from the unit if necessary.

⚠ WARNING		
	EXPLOSION HAZARD! FIRE HAZARD! RISK OF SUFFOCATION! RISK OF POISONING! RISK OF FROST-BITE! RISK OF CHEMICAL BURNS!	
	When working on the pipes of the heat exchanger (e.g. soldering or welding work), or if the flammable working fluid escapes through leaks and forms an explosive mixture over time, the working fluid catches fire or explodes and injures bystanders.	
	Bystanders may inhale the escaped working fluid. Inhaling the working fluid causes anything from breathing problems to suffocation or poisoning.	
	Contact with the working fluid can cause frostbite and/or irritation and chemical burns (e.g. ammonia combined with water).	
	Leakage of the working fluid can also lead to environmental damage.	
	• Drain the unit prior to work and for transport respectively. • Ensure that the operator provides appropriate fire-fighting equipment for soldering and welding work. • Ensure that the plant is designed in such a way that the unit can be filled/emptied safely. • Do not fill with a working fluid other than that specified in acc. with the order documents! • Take measures to prevent high working fluid concentrations on site. • Check the unit regularly for leaks and leakage (see section "Inspection/maintenance schedule"). Avoid leaks and leakage and, if necessary, have them fixed as quickly as possible by an expert. • Only put the unit back into operation when all leaks have been repaired. • Pay attention to the risk of ignition of oil residues carried over. • Avoid all sources of ignition when working! • Observe all applicable standards and directives with regard to waste disposal. • Wear personal protective equipment (PPE), including respiratory protection if necessary (see safety data sheet for the relevant working fluid).	
		

ATTENTION

RISK OF FREEZING!

Units filled with a heat carrier can be damaged or destroyed in frost if adequate frost protection measures have not been taken. There is a risk of freezing during pressure testing, operation, standstill or after draining units that cannot be completely drained.

- Ensure that the antifreeze concentration is sufficient.
Caution! The operator must ensure that the antifreeze concentration is sufficient.
- When draining, the unit must be sufficiently ventilated!

3.3.4 Hazard due to vibrations

⚠ WARNING



EXPLOSION HAZARD, FIRE HAZARD, RISK OF PERSONAL INJURY AND DAMAGE TO PROPERTY CAUSED BY EJECTED OBJECTS!

A component, a chunk of ice or the complete fan unit loosens because of vibrations/oscillations/imbalance and

- injures bystanders or
- is thrown out of the unit by the fan's rotating movement and damages the heat exchanger whereby
 - the working fluid escapes and gets onto the skin of bystanders and/or is inhaled by bystanders (see section "Hazard due to working fluids"), or
 - the working fluid ignites (with flammable working fluids) and injures bystanders, or
 - a core tube that is under pressure explodes and the resulting pressure wave injures bystanders.



Take the following measures:

- Fans, components and pipes in the system must be designed, constructed and integrated in such a way that risks caused by vibrations are reduced to a minimum.
- Connect the fans in acc. with the motor connection diagram in the terminal box, check the connection and perform acceptance test of the fans.
- Check the fan unit regularly in acc. with the inspection and maintenance schedule.
- Keep the unit free of ice.
- Check the unit and especially the proper functioning of the fans after standstill periods (particularly in the event of snow and freezing rain).
- To further reduce the transmission of vibrations from the unit to its surroundings, additional vibration dampers can be installed by the customer between the unit and the ceiling.

⚠ WARNING

ADVERSE HEALTH EFFECTS AND DAMAGE TO PROPERTY CAUSED BY VIBRATIONS!

The operation of fans regularly causes vibrations that are increased by imbalances resulting from impurities or damage of fan blades. These vibrations are transmitted to the building and the unit and can result in damage to the building and the unit, and to the unit's suspension, the pressurised pipes/components and the system's components connected to the unit.

This can result in leakage of the working fluid and adverse health effects (see section "Hazard due to working fluids").

- Check the fan blades and protection guards regularly for impurities and snow accumulation, and make sure the fans run smoothly.
- To further reduce the transmission of vibrations from the unit to its surroundings, additional vibration dampers can be installed by the customer between the unit and the ceiling.

3.3.5 Hazard due to pressurised parts

⚠ WARNING

EXPLOSION HAZARD! PERSONAL INJURY AND DAMAGE TO PROPERTY DURING OPERATION OR MAINTENANCE!

The pressure in the heat exchanger exceeds the specified limit values (e.g. due to improper installation) and results in an explosion or breakage of pressurised pipes/components. This causes objects to be ejected and/or working fluid to be released, resulting in personal injury or damage to property.

- Comply with all regulations regarding installation, operation, maintenance and maximum permissible operating pressure.
- Drain the unit prior to work and for transport respectively.
- Ensure that the operator provides appropriate firefighting equipment for soldering and welding work.
- Ensure that the plant is designed in such a way that the unit can be filled/emptied safely.
- Ensure that relief devices against liquid expansion are in place (if applicable).
- Ensure that subcooled liquid is present only to a minimal extent in parts of the system when the refrigerating plant is at a standstill – by minimising the number of "dead end traps".

3.3.6 Thermal hazard

⚠ WARNING	
 	RISK OF BURNS OR RISK OF FROSTBITE! Contact with the working fluid (e.g. during filling/drain- ing) or with the unit surface or pipes during operation or shortly thereafter can cause severe burns/frostbite. • Wear personal protective equipment (PPE). • Retrofit a thermal insulation to the pipes and the connection system as required. • If necessary, wait until the temperature has equalised to the ambient temperature before starting to work.
	 

3.3.7 Mechanical hazard

⚠ WARNING	
	RISK OF INJURY! Due to overloading or external influences such as extreme, impermissible ice loads on the unit, the unit loses its stability and tips over or falls down, or structural failure occurs and the unit breaks apart. Bystanders are seriously injured. • Install the units at the corresponding fixing points. The operator or installer is responsible for ensuring that the connecting elements (screw connections) are of an adequate strength. • Tighten the fixing bolts evenly to achieve an even load distribution on the unit's fastenings. • Anchor the unit in its fixing position to prevent it from moving. • Secure fixing bolts against loosening by means of appropriate locking devices. • Regularly check all fixing bolts and attachments, especially those of the lifting accessories (e.g. crane lug bolts), for corrosion damage, loading-bearing capacity and structural integrity, and replace them if necessary, especially before and after lifting the unit.

⚠ WARNING



RISK OF SLIPPING! RISK OF TRIPPING! RISK OF FALLING!

A person slips when accessing the unit or on the ladder or on the unit surface, or trips over a protruding part and falls.

- Arrange the unit's surroundings in such a way as to ensure safe access and safe working on the unit at all times – even in adverse weather conditions.
- Check all fixing bolts and fixing devices regularly and especially before and after lifting the unit for corrosion damage, load-bearing capacity and structural integrity, and replace them if necessary.
- Appropriate fall protection measures must be taken by the operator or operating personnel (fall protection see section "Fall protection").
- Observe the maintenance schedule.
- Wear personal protective equipment (work gloves and slip-resistant safety shoes or safety shoes with slip-resistant overshoes).
- Please note the following before stepping onto the unit surface (e.g. for maintenance and servicing):
 - Stepping onto the unit surface is permitted only if appropriate fall protection is in place.
 - Check the unit surface for snow/ice and remove it if there is any.
 - In bad weather conditions (water on the unit, clear ice, gusts of wind), take particular care when walking on the unit surface!
 - Never step on the fans.
 - Always maintain a safety distance from the edges when walking on the unit.
 - The fall protection (railing and ladder construction) must be attached to the unit by specialist staff in acc. with the manufacturer's instructions.
 - The fastening elements of the fall protection (railing and ladder construction) may be used only once, i.e. new fastening elements must be used for each assembly/disassembly. Tighten all setscrews applying a tightening torque of 40 Nm.
 - It is the responsibility of the operator to ensure that the ladder is secured against unauthorised climbing. Access only for persons who have permission from the operator and are appropriately trained.



⚠ WARNING		
 	RISK OF CUTTING AND CRUSHING! Persons can cut or otherwise injure themselves on the packaging (e.g. wood) or on sharp edges of the unit (e.g. sheet metal edges/fins) or the accessories. There is a risk of crushing when the unit is open.	 
	• Wear personal protective equipment (PPE). • The hinged or removable components (e.g. side plates (if any)) may be opened only by trained specialist staff and only for the purpose of maintenance and repair. Once the work has been completed, the components must be closed and secured against unintentional or unauthorised opening.	
⚠ CAUTION		
	RISK OF SKIN INJURY! User comes into contact with insulating material or its fixing needles, which causes skin irritations.	 
	• Wear personal protective equipment (PPE).	

3.3.8 Hazard due to fans

⚠ WARNING		
	DANGER OF PULLING IN, RISK OF CRUSHING AND DANGER OF CUTTING OFF! Limbs can be caught by the running fan or pulled into it and be injured (e.g. crushed) or severed. Hair and clothing can be pulled in the running fan and cut off.	
	• Completely disconnect the unit and secure it against unintentional restart before performing any work. A lockable repair switch is available or to be provided by customer. Attach an appropriate warning label to the unit.	
	• Ensure that the fans are connected in acc. with the motor connection diagram in the terminal box, then perform an acceptance test of the fans. • Operate the fans only with protection guards. • The protection guards must be opened by trained specialist staff and only for maintenance and repair purposes. • Check the fan unit regularly in acc. with the inspection and maintenance schedule. • Do not wear any loose clothing or jewellery. Secure long hair on the head. • Wear personal protective equipment (PPE). • Stop the unit immediately if a missing or ineffective safety device is detected. • Check the unit and especially the proper functioning of the fans after standstill periods. • Keep the unit free of ice. • Operate the unit only with safety devices.	

3.3.9 Other hazards

⚠ WARNING	
	RISK OF HEARING DAMAGE! Persons who spend long periods in the vicinity of the unit can suffer hearing damage, discomfort and stress as the unit produces noise levels (sound pressure levels) of over 70 dB(A). • Wear personal protective equipment. • Observe the requirements of local authorities. • The manufacturer of the system is obliged to position the unit in such a way that noise pollution is minimised. In addition, further suitable measures must be taken to minimise noise.

3.3.10 Hazards due to accessories

⚠ WARNING




RISK OF FIRE AND BURNS!

The humidification pads for the pre-cooling system are flammable if in contact with sparks, fire and high heat respectively, especially if they are dry. Burning pads can cause severe injuries and even death, and result in serious damage to property.

- Remove the pads from the unit prior to grinding, welding and hot work.
- Store the pads in a safe area for the duration of the work.

⚠ CAUTION



RISK OF INJURY DUE TO SLIPPING!

Leakage in the piping and the humidification pad system causes persons to slip and fall.

- Check the drain system and the fixing bolts regularly.

3.3.11 Legionella prevention

For all units in which water is evaporated, the operator is responsible for complying with locally applicable specifications. In Germany, these include German Engineer Association (VDI) guideline 2047-2 "Rückkühlwerke - Sicherstellung des hygienegerechten Betriebs von Verdunstungskühlanlagen (VDI-Kühlturmregeln)" (Open recooler systems - Securing hygienically sound operation of evaporative cooling systems (VDI Cooling Tower Code of Practice)) and the German Mechanical Engineering Association (VDMA) leaflet "Hinweise und Empfehlungen zum Betrieb und zur Wartung von Verdunstungskühlanlagen" (Notes and recommendations for operating and maintaining evaporative cooling plants).

The chain of events for the formation and spread of legionella is used to describe the measures to be taken to prevent legionella being discharged from the system.

4 Transport and unpacking

4.1 Safety instructions for transport and unpacking

⚠ WARNING		
	RISK OF INJURY OWING TO STRONG IMPACTS! RISK OF CRUSHING AND SHEARING! The following hazards may occur: - When transporting or manoeuvring the means of transport, bystanders are caught by the unit. This causes serious impact injuries, or limbs are sheared off/crushed. - Bystanders get under the unit or are caught by a falling component/unit and lose limbs or are crushed. - The unit loses its stability due to accelerations during transport and falls over or falls from the goods vehicle. Bystanders are seriously injured. - Attempting to transport the unit by hand causes injury (e.g. to the spine) due to the lifting of an overload.	
	- Take the following measures: - Transportation including loading and unloading only by specialist staff. - Do not stand in the loading/danger zone under or in the vicinity of suspended loads. - Ensure that the unit is protected against slipping and mechanical damage. - Remove foreign material before lifting the unit, and sweep off snow. - Ensure that the unit is not filled during transport. - Suspend or position the unit so that it has a stable centre of gravity. - Use appropriate lifting or tie-down points. - Use suitable tools and working equipment. - Do not lift the unit in strong winds. - Observe maximum permissible total weight. - Wear personal protective equipment. - Not intended for carrying by hand.	
		
		
		

ATTENTION
The lifting capacity of the means of transport must be at least 1.5 times the weight of the unit. Do not use connection pieces and outlet headers as attachment points for lifting, pulling, fixing and climbing. This can result in leakage.

NOTICE
Observe all basic safety instructions (see section "Basic safety instructions").

4.2 Transport and storage of the unit

4.2.1 Transporting the unit

NOTICE

Read and observe the transport signs on the unit packaging!

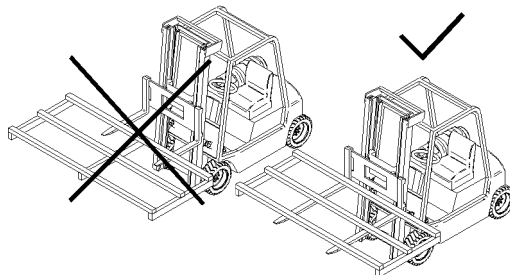
Permanent mechanical load caused by uneven road surfaces and potholes, and vibrations during ship transport, can result in transport damage.

- Mounted parts that can be induced to vibrate – particularly fans and bases (if applicable) – must be removed prior to maritime transport or in countries with critical traffic routes.
- Supports of outlet headers and flanges must be added if required.
- After transport, check all bolted connections, especially on EC fan terminal boxes, and retighten them if necessary (for tightening torque values, see section "Fans").
- After transport and installation of the unit, check all parts of the unit for damage. Seal any damage properly with varnish to ensure corrosion protection. This applies in particular to crane lugs and cross struts on the unit frame for transport with industrial trucks.

Industrial truck with forks

NOTICE

Before lifting the pallet with an industrial truck with forks, slide the forks far enough underneath the open spaces of the pallet so that they reach to the end of the pallet.

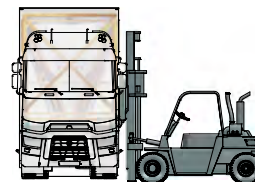
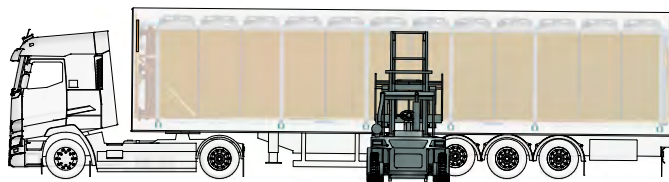
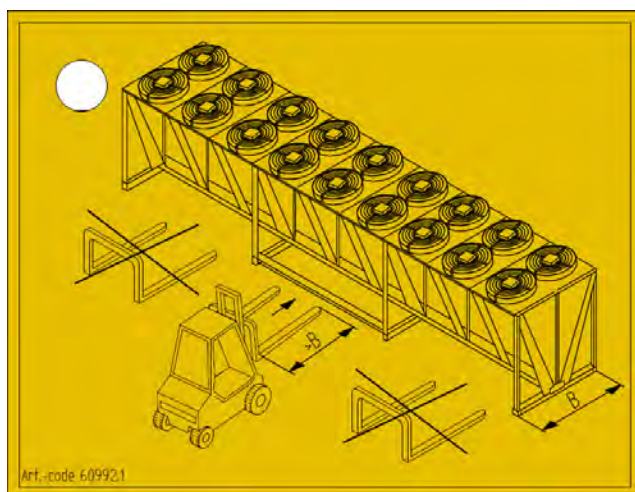


NOTICE

When moving the unit with industrial trucks with forks, ensure that the unit is fully supported on the forks.

To prevent paint damage to the unit, prepare the forks of the industrial truck adequately before lifting (e.g. by placing rubberised pads on them).

During transport with industrial trucks with forks, avoid impact loads due to uneven surfaces and jerky starting and braking.



Crane

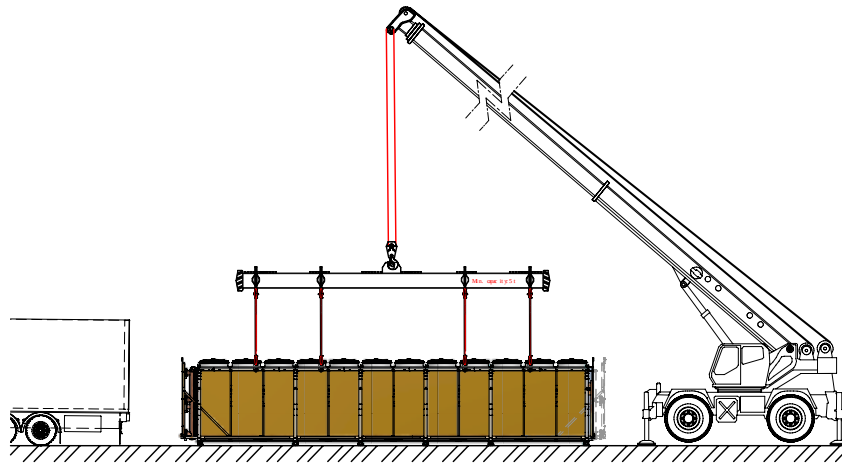
NOTICE

When transporting the unit with a crane, pay attention to the angle between the cables/chains/loops.
If too great an angle is allowed between the cables/chains/loops when transporting with a crane, this can lead to excessive mechanical stress on the crane lugs, which can break in extreme cases, causing the unit to fall down.

Observe the following regulations when transporting with a crane:

- ⇒ Use the drill holes for the eyes.
- ⇒ Ensure that the cables/chains/loops do not rub against the legs or other components.

- ⇒ The angle between the cables/chains/loops must not exceed 60°.
- ⇒ The cables/chains/loops must pull upwards as straight as possible when viewed from the front.
- ⇒ Prevent any vibration of the unit.
- ⇒ Use a lifting beam (lifting capacity > 5 tonnes) when transporting units equipped with 22 or more fans (2 x 11 or 2 x 12).



4.2.2 Storing the unit prior to installation

- ⇒ Protect the unit against dust, dirt, moisture and wetness, damage and other harmful influences until it is mounted.
- ⇒ For storage periods of more than one month: Operate the fans at least once a month at full speed for at least three hours so that the bearings move and any penetrated condensate can evaporate. Check, once a month and prior to installation, if the transport pressure is still present to ensure that the unit is leak-tight. If the pressure is too low or if there is no transport pressure at all, be sure to contact the service department of the manufacturer. Before moving the unit to the installation site, check the load capacity and structural integrity of the crane lugs and replace them if required. Store the unit only in its original packaging until installation.
- ⇒ If the unit installation is delayed beyond the initial deadline scheduled for installation: Protect the unit against weather and other harmful effects and dirt with an appropriate tarpaulin. In this context, ensure good ventilation of the unit.

4.3 Transport and storage of humidification pads

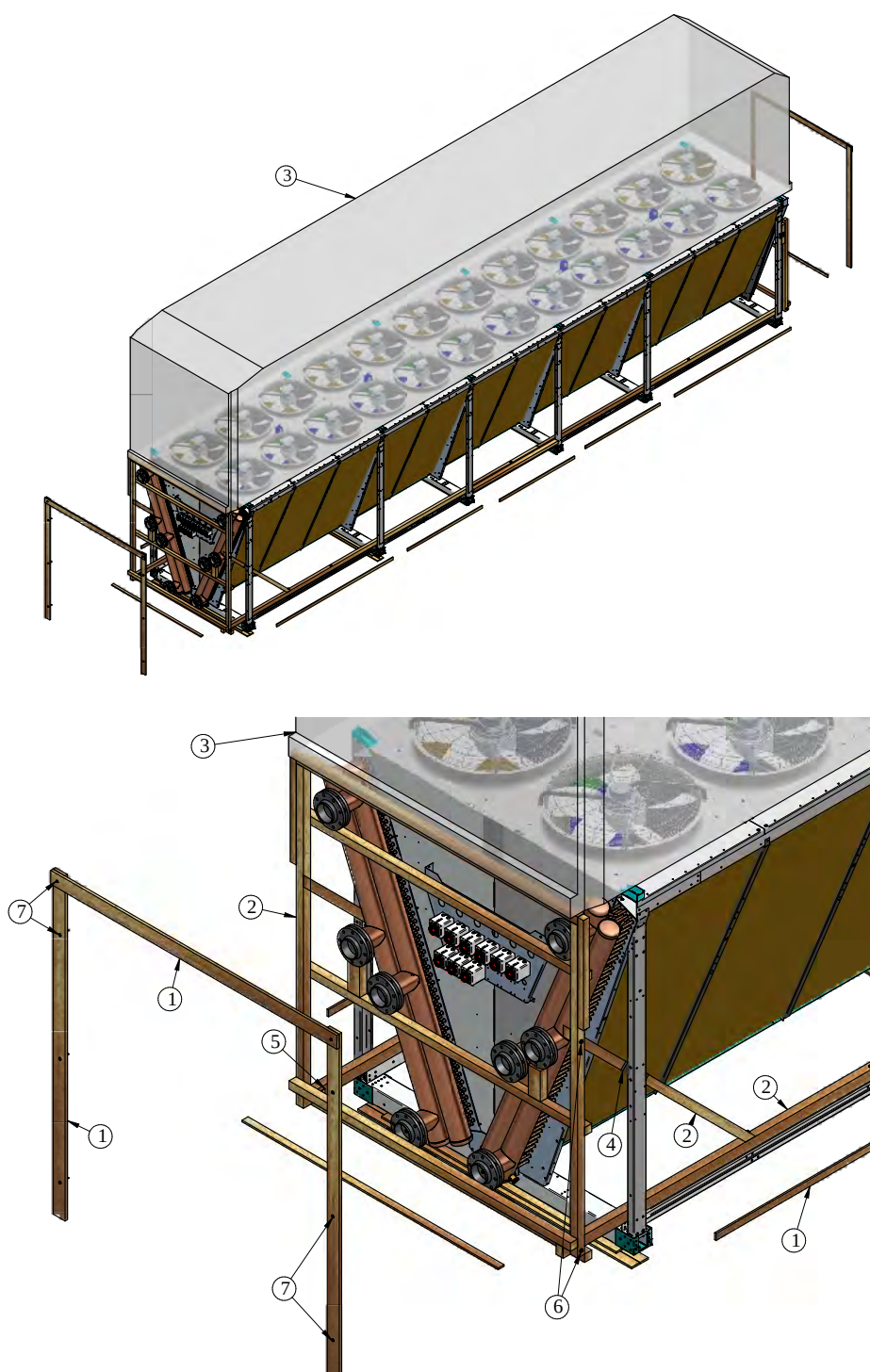
The delivery consists of individual packages. If the delivery is not intended for direct mounting, store it in a dry place where it is protected from damage, moisture and the risk of fire until mounting.

Depending on the size of the packages, provide a suitable means of transport to the place of installation.

4.4 Unpacking the unit

Unpacking the standard unit

The units are delivered in wooden packaging and wrapped in film.

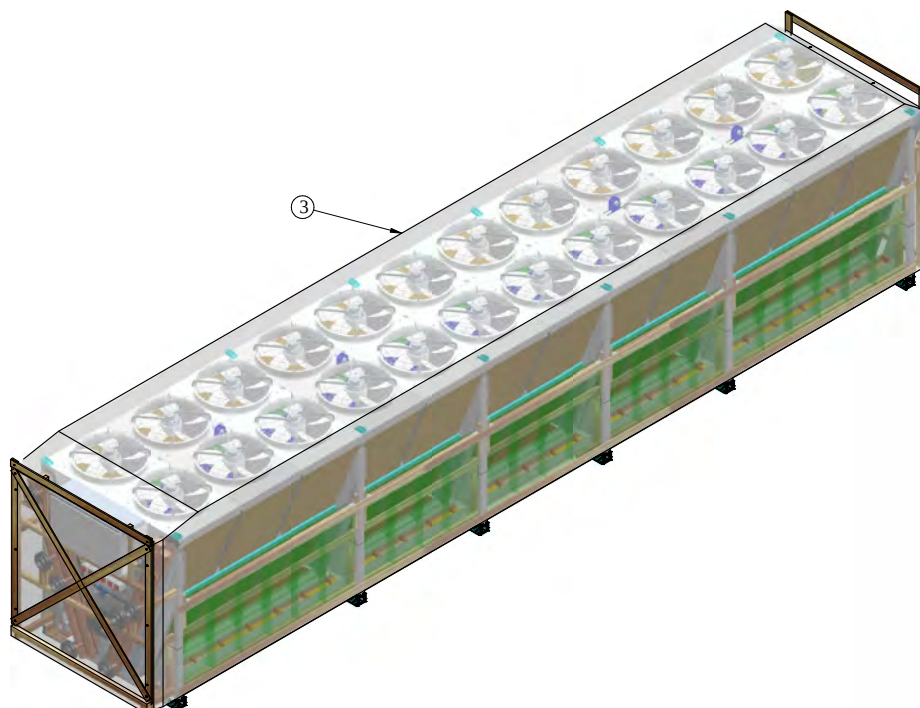


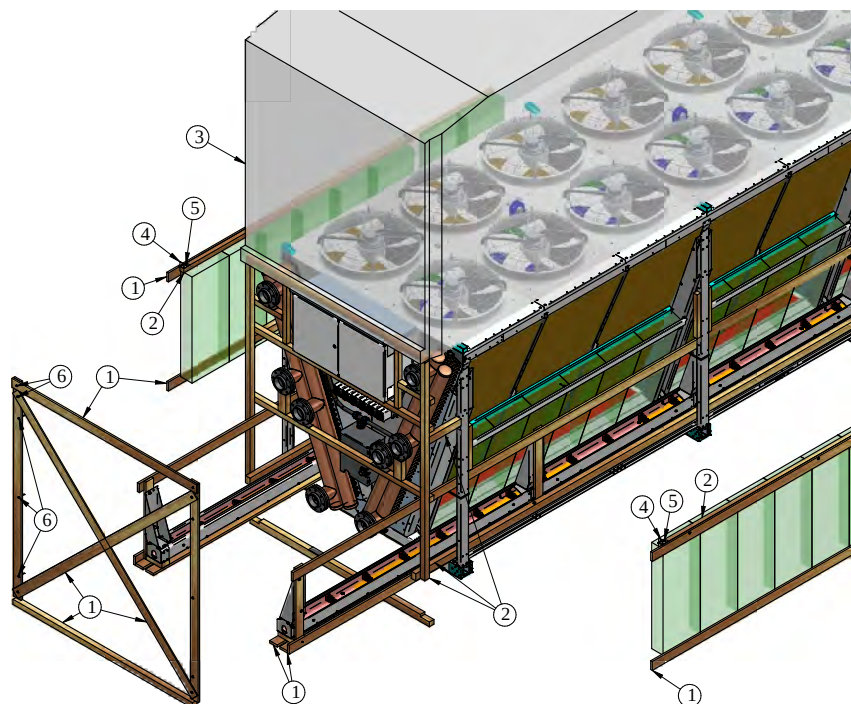
No.	Designation
1	Lining board
2	Squared timber
3	Film
4	Paint protection rubber
5	Transport bracket, wood screw and washer
6	Hexagon bolt, washer and nut
7	Wood screw and washer

- ⇒ Remove the film (3).
- ⇒ Remove all lining boards (1) that are screwed to squared timbers (2) by means of wood screws (7).
- ⇒ Remove all transport safety bolts marked with special tags (see "Other signs and notes on the unit"). After removing the screws/bolts, properly repaint the areas where the screws/bolts were inserted to ensure corrosion protection.
- ⇒ Remove the unit from its wooden packaging.
- ⇒ Check the scope of delivery (see order document) for completeness.
- ⇒ State transport damages and/or missing parts on the delivery notes. Immediately notify the manufacturer in writing about the matter. Damaged fins can be repaired on site using a fin comb.

Unpacking the unit with hydroBLU™

The units are delivered in wooden packaging and wrapped in film.





No.	Designation
1	Lining board
2	Squared timber
3	Film
4	Transport bracket, wood screw and washer
5	Hexagon bolt, washer and nut
6	Wood screw and washer

- ⇒ Remove the film (3).
- ⇒ Remove all lining boards (1) that are screwed to squared timbers (2) by means of wood screws (6).
- ⇒ Remove all transport safety bolts marked with special tags (see "Other signs and notes on the unit"). After removing the screws/bolts, properly repaint the areas where the screws/bolts were inserted to ensure corrosion protection.
- ⇒ Remove the unit from its wooden packaging.
- ⇒ Check the scope of delivery (see order document) for completeness.
- ⇒ State transport damages and/or missing parts on the delivery notes. Immediately notify the manufacturer in writing about the matter. Damaged fins can be repaired on site using a fin comb.

After unpacking

- ⇒ Dispose of packaging material.
- ⇒ Check scope of delivery for completeness. For the scope of delivery, refer to the order documents.

- ⇒ State transport damages and/or missing parts on the delivery notes. Immediately notify the manufacturer in writing about the matter. Damaged fins can be repaired on site using a fin comb.
- ⇒ Check the transport pressure (see below).

NOTICE

Güntner GmbH & Co. KG's transport packaging is made from environmentally sound material and is suitable for recycling.

4.5 Checking the transport pressure

Introduction

The section applies only to units supplied with transport pressure.

All units are delivered by the manufacturer with approx. 1 bar of transport pressure (cleaned and dehumidified air). The transport pressure is used to check the leak tightness.

Specific hazards

CAUTION

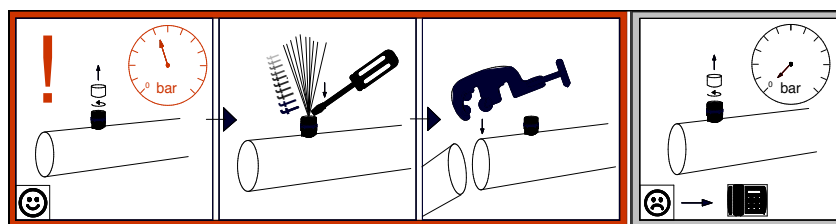


RISK OF DAMAGE TO PROPERTY!

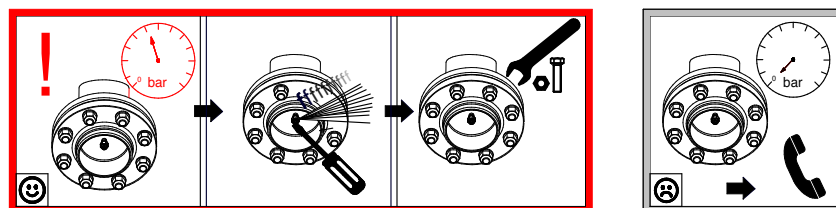
The unit is pressurised! An unpressurised unit indicates a leak due to transport damage.

- Do not put the unit into operation!
- Immediately report any pressure drop of the unit to the manufacturer and note it on the delivery note.

Procedure immediately before the installation



In the case of factory-sealed pipe ends without flanges



In the case of factory-sealed pipes with flanges

- ⇒ Check the transport pressure (attach a pressure gauge to the Schrader valve and read the pressure) and then release it.
- ⇒ Cut off the sealed pipe ends without flanges from the pipes (e.g. with a suitable saw).
Caution! The sealed pipe ends must not be cut off more than 2 cm from the end.
- ⇒ Unscrew the flanges from the pipes with flanges. The counterflanges can be reused. However, the gaskets and flange bolts must be replaced by the customer.

5 Installation and commissioning

5.1 Safety instructions for installation and commissioning

Please note

NOTICE
Observe the basic safety instructions and the safety instructions for transport (see sections "Basic safety instructions" and "Safety instructions for transport and unpacking").
NOTICE
As a lightning protection measure, conductor antennas next to the units are strongly recommended.
NOTICE
Observe the earthing marking on the unit. Ensure professional equipotential bonding to protect any warranty claims. After ensuring that the unit is earthed on site, all components of the earthing point must be repainted and sealed properly to ensure corrosion protection.
NOTICE
Mounting/installation must be performed by competent persons. The manufacturer's warranty does not cover damage resulting from improper installation.
NOTICE
During filling and after filling the system, properly vent the heat exchanger. To do this, keep the vent connections open until no more air escapes from the unit! Observe the safety data sheets of the working fluid used!
NOTICE
When performing chip-removing activities (e.g. drilling holes) on or near the unit, grinding with an angle grinder and during all cutting work, the unit must be protected from flying sparks and falling chips. It is necessary to cover the unit during processing and to clean it carefully afterwards. Remove all falling chips and repaint the unit in the reworked areas to ensure corrosion protection.
NOTICE
After commissioning, document the installation and settings and have them signed by the responsible persons.

Specific hazards

ATTENTION
RISK OF DAMAGE TO PROPERTY! In order to avoid stray currents, heat exchanger tubes, casing parts and the like must not be used as return line when performing welding work as these load-bearing components and lifting accessories are not designed for high welding currents. If not observed, unintended or improper current flow can damage heat exchanger pipes of the unit and lead to damage during operation. Securely connect the insulated welding return line to the workpiece to be welded directly at the welding point.
ATTENTION
RISK OF DAMAGE TO PROPERTY! To prevent damage to the heat exchangers, always connect them without force and torque. There must be no forces or moments acting on the heat exchanger at any time. Failure to observe this can result in leaks and further damage to the heat exchanger in the short and medium term. - Ensure that the outlet headers and flanges (if any) are not used as a climbing aid. They are not designed for external forces. - Ensure that no forces or moments act on the heat exchanger at any time by using suitable fixed bearings during pipe installation.

5.2 Requirements for the place of installation

Dimensions/weights

For dimensions and weights, refer to the order documents.

Environmental conditions

The unit is designed for the following standard conditions (for deviating data, see nameplate):

- Ambient temperatures ranging from -30 °C to +50 °C

The unit is subject to the following load limits:

- Snow load: 1.1 kN/m²
- Wind load: 1.1 kN/m²
- Earthquake load: 0.1 g

The material selection of all components must be suitable for the local conditions.

Installation conditions

- ⇒ Install the unit only outdoors, on a stable and level surface.
- ⇒ The floor of the place of installation must have sufficient load-bearing capacity.
- ⇒ The layout plan must be drawn up by the plant operator.
- ⇒ Position the unit in such a way that it is safe to reach and cannot be damaged by internal traffic or transport processes or by other environmental hazard sources (e.g. processes at the place of installation).
- ⇒ Position the units in such a way that the air flow is not impeded by obstacles.
- ⇒ Place the unit in such a way that that it can be monitored and checked from all sides at all times.

- ⇒ Ensure that sufficient space is available for maintenance.
- ⇒ Ensure that all working fluid-carrying components, connections, shut-off devices and pipes and all electrical connections and lines are easy to access.
- ⇒ Ensure that the labelling of the pipes is easily visible.
- ⇒ The unit must be securely fixed at all fixing points without vibration.

NOTICE

The operator or installer of the equipment is responsible for ensuring that the bolted connections are of an adequate strength.

NOTICE

Do not move the unit with contact to the floor. Instead, lift the unit completely. Otherwise, the base frame can be deformed.

NOTICE

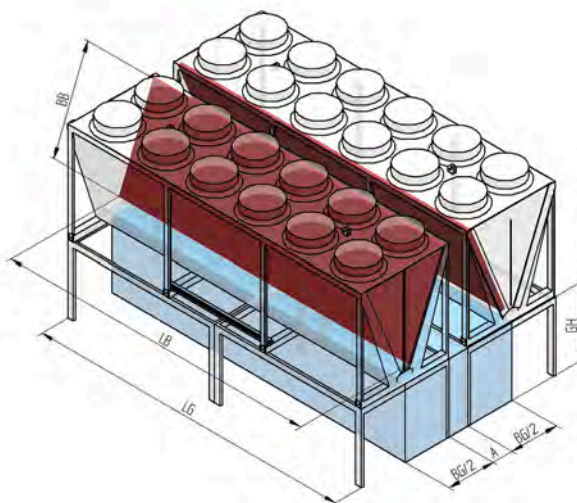
Risk of corrosion of the vibration dampers and legs for floor mounting

Installation of the unit in standing water or on surfaces on which water can collect (such as glycol protectors) can result in rust on vibration dampers and legs for floor mounting. Rusting vibration dampers or legs for floor mounting result in instability of the unit.

Requirements for unobstructed air flow to the unit

To cover high capacities, several units can be lined up in a space-saving manner. For sufficient air supply on the suction side, a base frame is usually required. Maintain a minimum distance between adjacent units.

The following notes cover 6 different installation situations (variants) for up to 10 units side by side. They differ in the respective type of incoming air inflow. If you require a different unit set-up, please consult the manufacturer Güntner GmbH & Co. KG.



Caption for abbreviations in drawings

A	Distance	G	Frame
AB	Cover sheet	GH	Frame height
UH	Unit height	UL	Unit length
BG	Frame width	LG	Frame length

Observe the following rule of thumb: Provided that the minimum distance is maintained and there is free air flow from all relevant sides, a flow ratio of $AV \geq 70\%$ must be ensured. The following applies:

Flow ratio $AV =$
 $= \text{free face area (total supply air)} / \text{suction area (all heat exchangers)}$

Face area =
 $= (LG \times GH \times 2) + ((2 \times BG/2 \times GH \times 2) + (A \times (GH + UH) \times 2)) \times (\text{number of units} - 1)$

Suction area = $UH \times UL \times 0.83 \times 2 \times (\text{number of units} - 1)$

Refer to the order documents for the length and height of the unit.

NOTICE

Consider additional obstacles at the place of installation that may impede the air flow!
 Examples of additional obstacles: Walls, beams, pipes, etc.

NOTICE

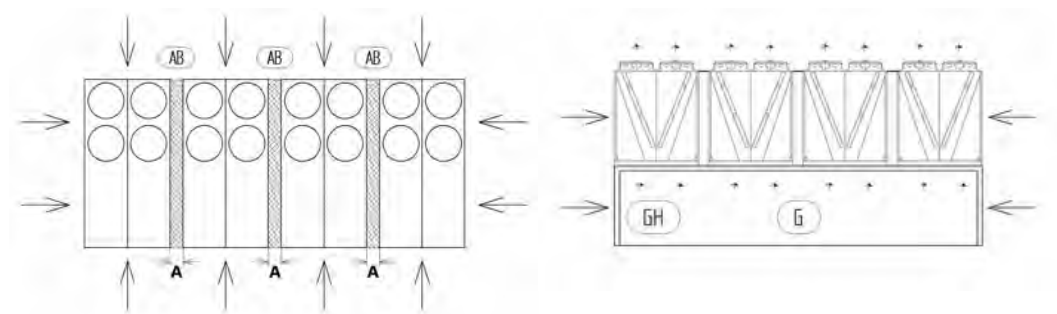
When installing several units side by side, it is recommended to cover the top between the units with a cover sheet.

Refer to the following table for the minimum distance $A_{\min}$ between the units for the different set-up variants.

Variant	Unit type G_DV ...		
	.../2A... (20 fans)	.../2B... (22 fans)	.../2C... (24 fans)
A	0.58 m	0.62 m	0.65 m
B	0.81 m	0.83 m	0.85 m
C	0.58 m	0.62 m	0.65 m
D	0.58 m	0.62 m	0.65 m
E	0.81 m	0.83 m	0.85 m
F	1.14 m	1.14 m	1.14 m

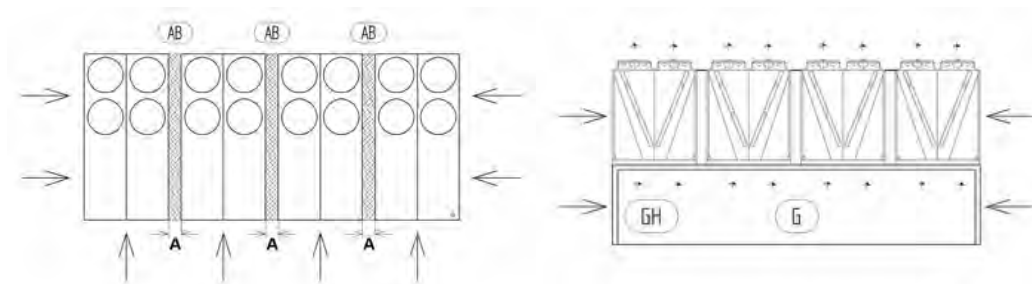
Overview of the set-up variants

Set-up variant A: Air intake via base frame and unit



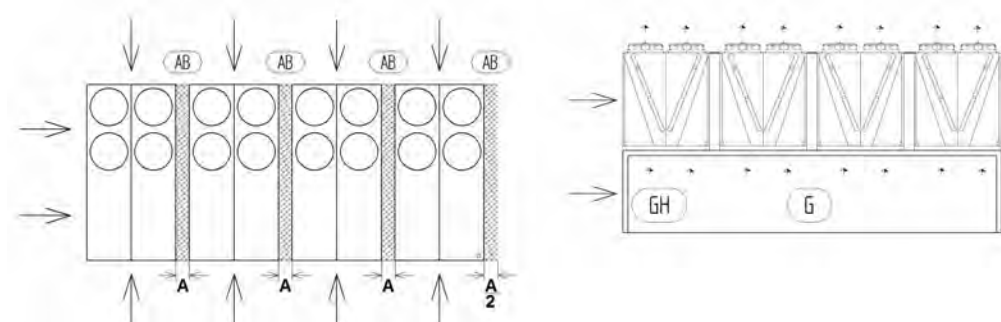
Air intake: 2 x short side and 2 x long side, over the entire height

Set-up variant B:



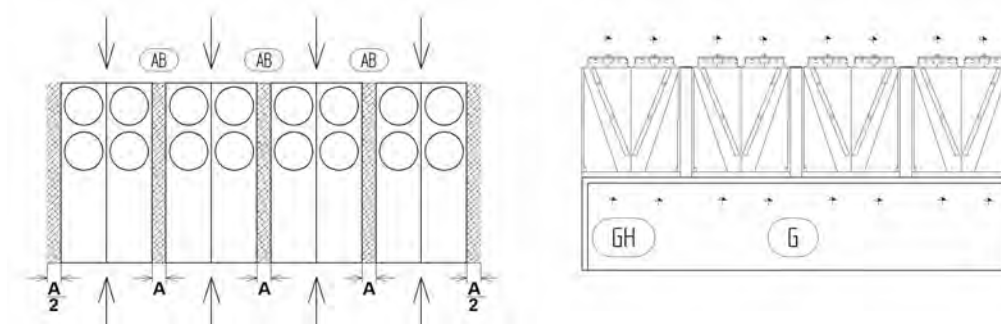
Air intake: 1 x short side and 2 x long side, over the entire height

Set-up variant C:



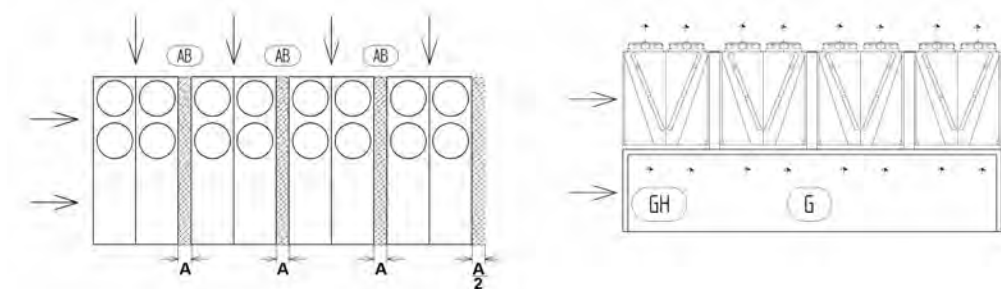
Air intake: 2 x short side and 1 x long side, over the entire height

Set-up variant D:



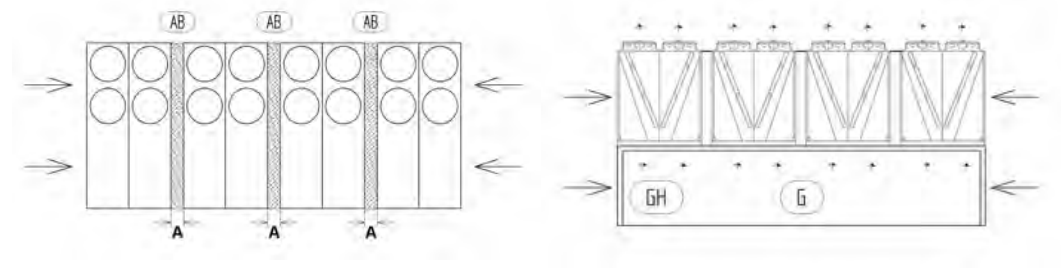
Air intake: 2 x short side, over the entire height

Set-up variant E:



Air intake: 1 x short side and 1 x long side, over the entire height

Set-up variant F:

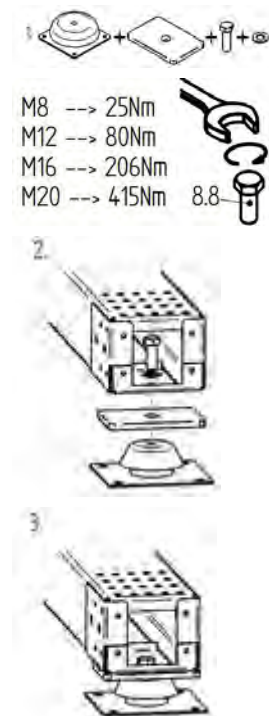


Air intake: 2 x long side, over the entire height

5.3 Installation of the unit

5.3.1 Mounting the vibration dampers (accessories)

The optional vibration dampers are supplied loose with the unit.



⇒ On delivery, check that the scope of delivery is complete.

⇒ Observe the torque specifications.

⇒ Assemble the individual parts in the order shown.

⇒ After mounting the vibration dampers, repaint all fixing elements properly to ensure corrosion protection.

Mounted vibration damper

5.3.2 Mounting the unit

Required staff

- At least 2 persons are required for mounting.

Auxiliary equipment/tools

- Lifting accessories and lifting gear
- Cables
- Climbing aids
- Fasteners (fixing bolts/nuts, washers and rawlplugs)
- Master gauge for holes (see section "Designs")
- Writing materials and instruments for measuring lengths and angles
- Drilling tool
- Wall plugs
- Spanner or appropriate assembly tools for screws and nuts

Provisions for fixing

- Prevent mechanical stress on the unit as follows:
 - Ensure that all fixing points are at the same distance from the fixing level and that this distance is maintained permanently even under load.
- At the place of installation, bolt the unit into place at the fixing points using fixing bolts with washers. The fixing points must support the weight of the respective unit. The operator or installer of the equipment is responsible for ensuring that the bolted connections are of an adequate strength.
- Observe the following instructions when fixing the unit:
 - The diameters of the mounting holes have been statically determined by the manufacturer; use suitable fixing bolts and washers. When calculating the bearing strength, it is imperative to take into account the total weight of the unit (= structural weight of the unit + weight of tube volume + additional weight such as moisture, ice, snow, dirt or similar).
 - Secure fixing bolts against loosening by means of appropriate locking devices.
 - The fixing bolts must not be overtightened.
 - All fixing bolts must be tightened equally.
- Fix the unit in position and secure it against moving.
- Use the fixing points provided to fix the unit.
- With the hydroBLU™ pad pre-cooling system, ensure that the unit is set up with a 3° incline to facilitate complete draining of the system. This prevents water accumulation in the system and reduces the risk of microbial contamination.

5.4 Mounting the hydroBLU™

5.4.1 Safety instructions for hydroBLU™

⚠ WARNING	
 	RISK OF FIRE AND BURNS! The humidification pads for the pre-cooling system are flammable if in contact with sparks, fire and high heat respectively, especially if they are dry. Burning pads can cause severe injuries and even death, and result in serious damage to property. • Remove the pads from the unit prior to grinding, welding and hot work. • Store the pads in a safe area for the duration of the work.
⚠ CAUTION	
	RISK OF BIOFILM FORMATION DUE TO STANDING WATER! If the drains of the trays remain closed, standing water can occur, resulting in biofilm formation. This can cause adverse health effects. • Ensure that the drains are not closed. • Connect the drains to the drain line.
ATTENTION	
RISK OF DAMAGE TO PROPERTY! Mounting or replacing the humidification pads when they are damp/wet can impair their function and damage the system. • Ensure that the humidification pads are mounted or replaced when completely dry.	
ATTENTION	
RISK OF DAMAGE TO PROPERTY! Deposits can result in reduced performance and, in the long term, to leaks. • Ensure that the heat exchanger is leak-tight, clean and without damage and deposits before mounting the system.	
ATTENTION	
RISK OF DAMAGE TO PROPERTY! Excessive or insufficient pressure in the water supply line can result in reduced performance or damage to the pad pre-cooling system. • Keep the water pressure in the water supply line within the permissible range. The pressure in distribution hoses must be at least 2 bar and must not exceed 5 bar. If necessary, install a pressure controller or limiter for this purpose on site. • Pressure fluctuations can damage the distribution hoses and must therefore be avoided.	

ATTENTION

RISK OF DAMAGE TO PROPERTY!

When using perforated pipes (optional), there is an increased risk of scale deposits, microbial contamination and clogging in the pipes, which can result in malfunctions or damage to the unit.

- Ensure that the quality of the water used is at least equivalent to drinking water quality (see table below: "Water quality requirements for the pad pre-cooling system").
- Check (visual inspection) and clean the perforated pipes regularly in acc. with the maintenance schedule (see section "Humidification pads").

NOTICE

Observe all basic safety instructions (see section "Basic safety instructions").

NOTICE

The dirt trap for the water supply line to the hydroBLU™ system, which protects the components against dirt and damage, must be cleaned regularly. Otherwise, the pores in the distribution hoses or holes in the perforated pipes (optional) can become clogged, resulting in reduced water supply and lower performance. Also the pads can become dirty more quickly, which may require earlier replacement.

NOTICE

The distribution hoses used are wear parts that must be replaced regularly (see section "Humidification pads").

NOTICE

When operating units with adiabatic pre-cooling systems such as hydroBLU™, observe the specifications of the 42nd federal law for the protection against immissions (BImSchV) which is in force in Germany or any applicable national regulations on the operation and maintenance.

NOTICE

The owner or operator must ensure that there is a separate supply line including shut-off and drain valve per unit.

NOTICE

Exclusion of warranty in case non-permissible water quality is used! Pay attention to water quality (see below) to ensure optimal performance of the pad pre-cooling system and maximum service life of the humidification pads.

Parameters	Unit	Abbr.	Value
Material in contact with water			Stainless steel, aluminium, cellulose
Appearance		-	Clear, without sediment
Colour		-	colourless
Smell		-	none
pH value (at 20 °C)		-	6.5 ... 8.5
Temperature	°C	T	< 20

Water quality requirements for the pad pre-cooling system

Parameters	Unit	Abbr.	Value
Electrical conductivity (at 20 °C)	µS/cm	EC	< 1000
Total water hardness	°d	GH	< 21
Ammonium	g/m ³	NH ₄ ⁺	< 0.5
Chloride	g/m ³	Cl ⁻	< 200
Sulphate	g/m ³	SO ₄ ²⁻	< 300
Gen. colony-forming units	CFU/ml	CFU gen.	< 10000
Pseudomonas aeruginosa	CFU/100 ml	Pseud. aer.	< 100
Legionella spp.	CFU/100 ml	Legionl.	< 100

Water quality requirements for the pad pre-cooling system

5.4.2 Mounting

Preparation

Required staff:

- Competent personnel, at least two persons

Required tools, materials:

- Socket wrench set
- Cordless screwdriver
- Knife
- Screwdriver
- Sealing compound
- Scale trap/filter to be provided on site

Procedure

- ⇒ Unpack all parts and check that the delivery is complete and not damaged. Report all defects to the manufacturer immediately.
- ⇒ Before mounting the hydraulic module, remove all humidification pads so that they are not damaged when mounting the module (for the procedure, see "Removal of humidification pads").
- ⇒ Put the humidification pads aside for later mounting.
- ⇒ Make sure that the humidification pads are dry for installation.

5.4.2.1 Removal of humidification pads

- ⇒ Slide the retaining plate for the humidification pads upwards.
- ⇒ Pull the upper part of the pads towards you one after the other.
- ⇒ Pull the lower part of the pads out of the lower rail one after the other.

5.4.2.2 Mounting the water distribution system (retrofit kit)

- ⇒ Attach the brackets to the legs.
- ⇒ Insert the lower trays and screw them to the brackets.
- ⇒ Attach the side plates and intermediate sheets (if any) to the unit.

NOTICE

Infiltrated air (air that does not flow through the hydroBLU™ pads to the coil) impairs the performance of the adiabatic pre-cooling system.

The lower trays and the side plates prevent infiltrated air from being taken in. If the humidification pads are not to be mounted directly on the unit, an on-site solution is also possible instead of the supplied barrier sheets. In any case, the owner or operator of the plant is responsible for closing the gaps between the humidification system and the unit to such an extent that false air is prevented but water (e.g. rainwater or water produced during cleaning) can still drain. In addition, ensure that all parts of the hydroBLU™ system are suitably tightly and permanently fixed if the system is not installed directly on the unit.

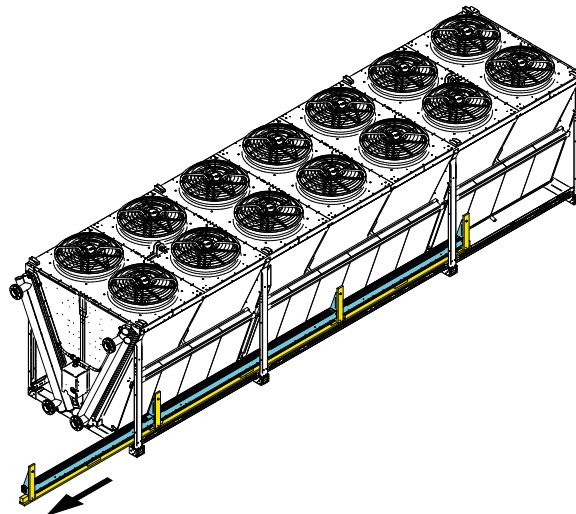
NOTICE

If components such as a temperature sensor for measuring the ambient temperature is located between the humidification pads and the unit, move those components to a different position to ensure smooth operation and the intended control.

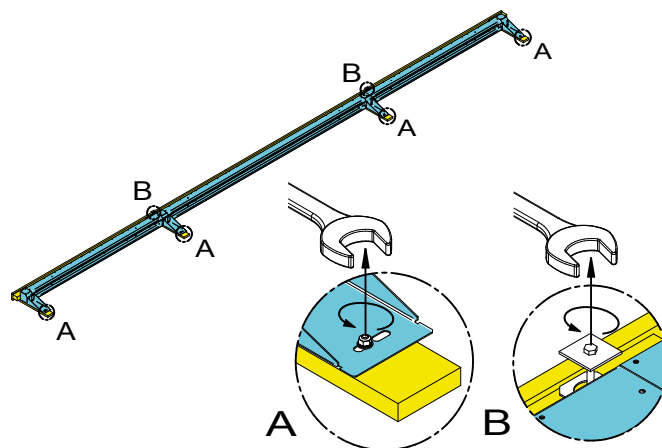
Using the example of the above-mentioned ambient air temperature sensor that is connected to a GMMnext/aicore™ air controller, leaving the sensor in this position would result in a change in the control of the fans. The ambient air temperature would no longer be measured.

Move the temperature sensor so that it is in the shade.

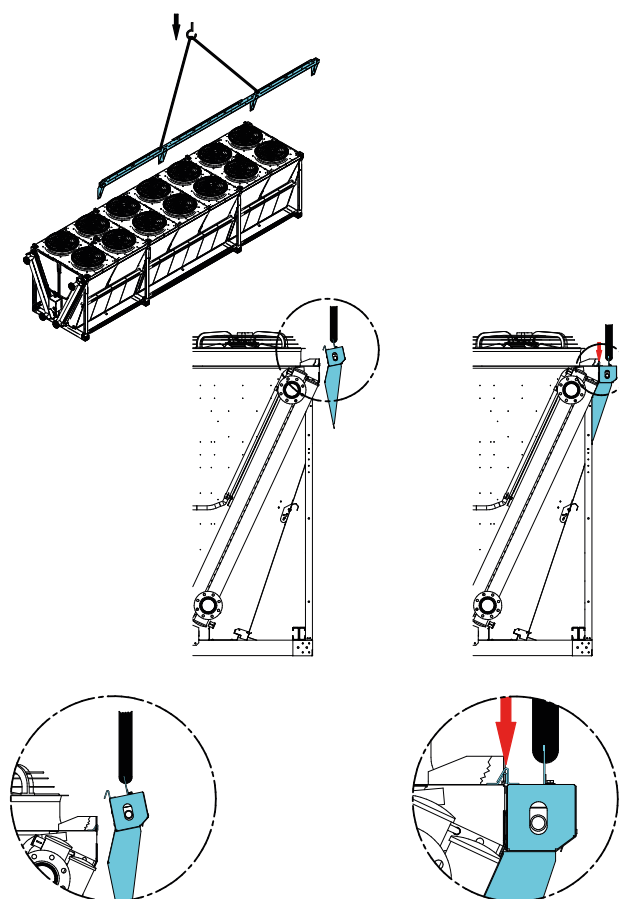
- ⇒ If necessary: Move the components stated in the note above as described.
- ⇒ Pull out the water supply profile for mounting (shown in the figure using the example of a 2 x 7 unit; the procedure for other sizes can vary slightly).



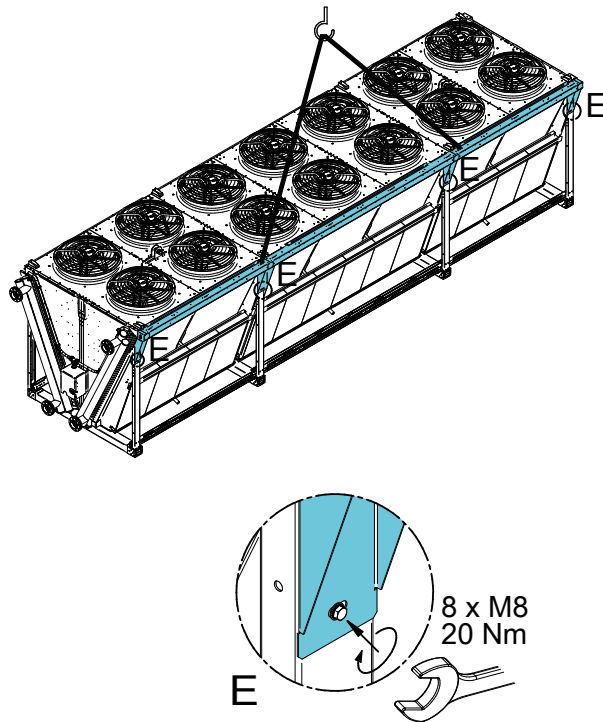
- ⇒ Loosen the fixing bolts of the water supply profile and separate it from the sheet metal rail.



⇒ Mount the water supply profile in the upper part of the unit.



⇒ Screw the water supply profile to the unit.



- ⇒ Mount the collecting trays in the lower part of the unit.
- ⇒ Ensure that the horizontally attached intermediate sheets for fixing the humidification pads that will later be arranged in two rows one above the other are mounted.
- ⇒ Repeat these installation steps on the other side of the unit.
- ⇒ Ensure that all parts are firmly screwed/bolted together and to the unit.
- ⇒ Where necessary, seal the parts of the collecting trays that are screwed/bolted together to prevent leakage.

5.4.2.3 Mounting the distribution hoses / perforated pipes (retrofit kit)

The pad pre-cooling system is equipped with distribution hoses as standard, which ensure uniform and comprehensive humidification of the humidification pads.

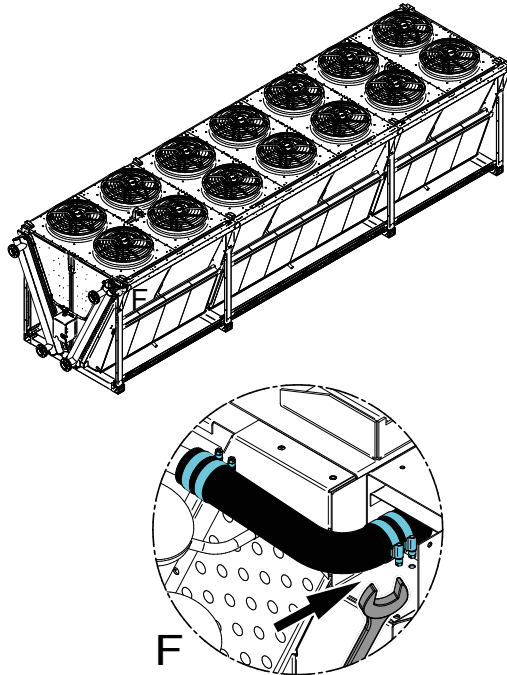
⚠ CAUTION	
	RISK OF DAMAGE TO PROPERTY! If the distribution hoses are handled carelessly and pulled over edges, for example, they can be damaged. - Ensure that the distribution hoses are not pulled over edges. - Ensure that the distribution hoses are handled with care.

- ⇒ Insert the supplied distribution hoses into the grooves provided at the top end of the hydraulic module, lay them via the water supply profile to the end module and secure them with pipe clamps.

NOTICE
For even humidification of the pads, the hoses must not be stretched or sag.

- ⇒ Shorten the hoses at the end module at the end of the water distribution system as required.

- ⇒ Attach the hose ends to the hose connection nozzles located on the connection and end module of the water supply system.
- ⇒ Fasten the hose ends with the supplied clamps.



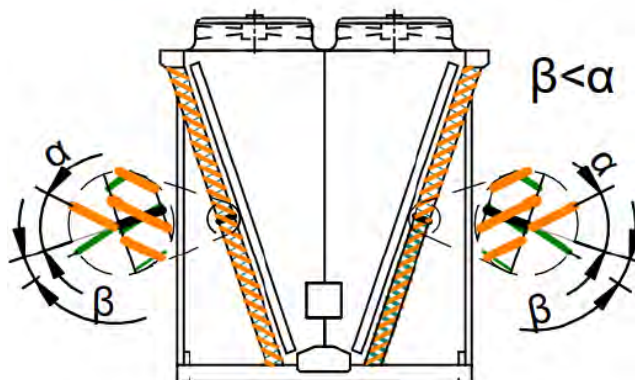
Optionally, the system can be equipped with perforated stainless steel pipes. This variant is characterised by increased robustness and places lower demands on water quality and supply pressure. The perforated pipes also enables even water distribution and are easier to clean and maintain if necessary.

For the installation of perforated pipes, see order documents.

5.4.2.4 Mounting the humidification pads

Preparation

- ⇒ Make sure that the humidification pads are inserted the right way round (observe the orientation of the waffle-type structure, see figure)!
- ⇒ Make sure that the humidification pads are dry for installation.



Important note

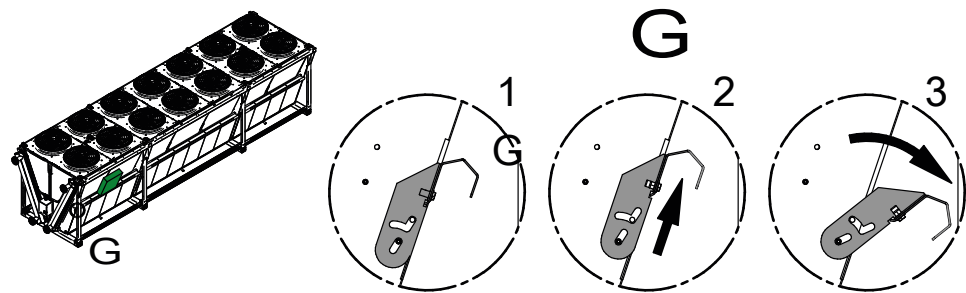
NOTICE

Depending on the unit type and the design of the heat exchanger and the humidification pad system respectively, observe the following installation sequence when mounting the pads:
Start with the pad near the water connection and continue in sequence to the last pad of the section. Mount the pads section by section.

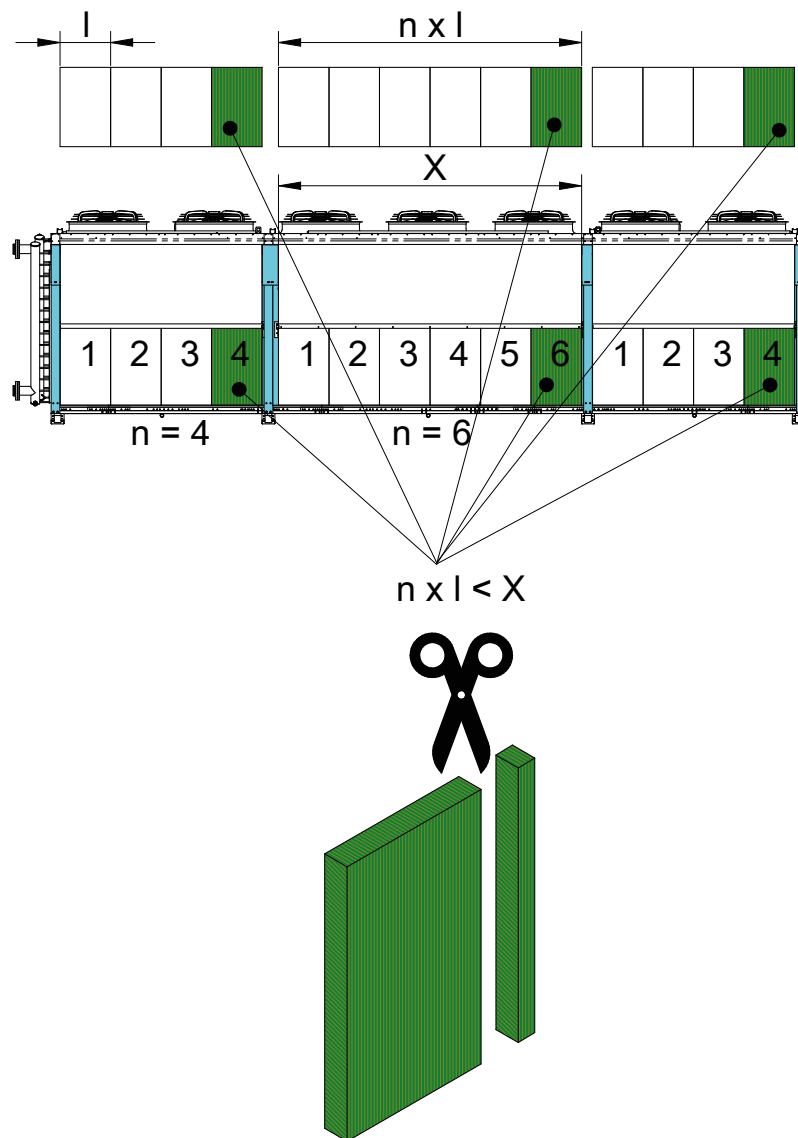
Procedure

Two rows of humidification pads are inserted, one above the other.

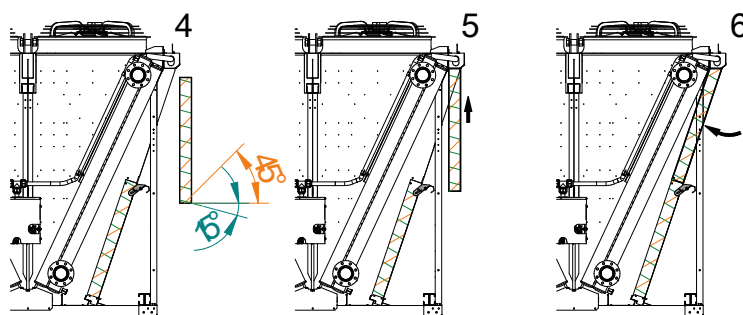
- ⇒ Screw the height adjustment of the water distribution system into the upper position to create appssufficient space for inserting the humidification pads.
- ⇒ Place the humidification pad fixings on the intermediate rail between the lower and upper pad row in the appropriate position so that the pads can be inserted.



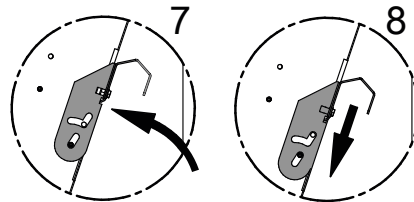
- ⇒ Insert the humidification pads in the bottom row first.
- ⇒ Ensure that the humidification pads are properly inserted into the lower rail above the collecting tray so that they do not shift.
- ⇒ Insert the upper part of the pad into the intermediate rail.
- ⇒ Repeat the procedure for this section. Before inserting, cut each pad at the end of the section to the appropriate size (shown in the illustration using the example of a 2 x 7 unit, B = 490).).



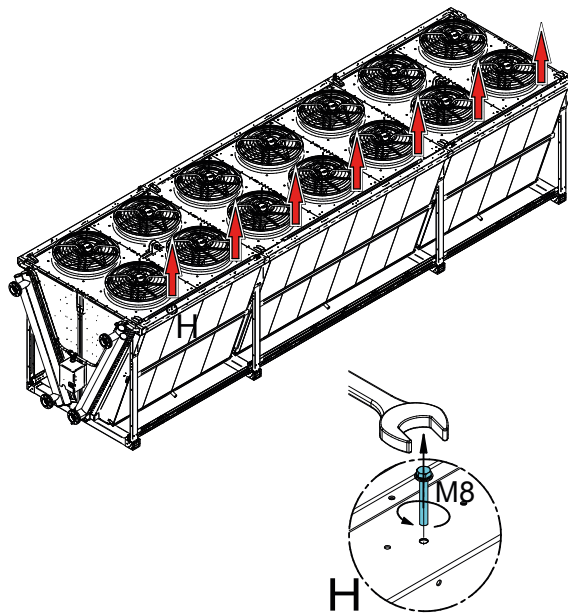
- ⇒ Repeat the procedure for all sections on this side of the unit until all pads are inserted in the bottom row.
- ⇒ Insert the other humidification pads in the upper row.
- ⇒ To do this, insert the upper part of the pad vertically from below into the water distribution in the upper part of the unit.
- ⇒ Fold the lower part of the pad towards the heat exchanger into the intermediate rails.



- ⇒ Ensure that the humidification pad is properly inserted in the intermediate rail so that it does not shift.
- ⇒ Repeat the procedure for this section. Cut the pad at the end of the section to the appropriate size before inserting it.
- ⇒ Place the humidification pad fixings on the intermediate rail between the lower and upper pad row in the appropriate position so that the pads are held in position.



- ⇒ Repeat the procedure for all sections on this side of the unit until all pads are inserted in the upper row.
- ⇒ Screw the height adjustment of the water distribution system into the lower position so that the distribution hoses of the system rest directly on the pads.



- ⇒ Repeat these installation steps on the other side of the unit.

5.4.2.5 Connecting the hydraulic module and the humidification pad system

Procedure

- ⇒ Screw the hydraulic module tightly (to the unit, the wall nearby, the substructure or to the floor nearby). Choose a place of installation that provides easy access to the module throughout the entire operating life of the unit. During installation, pay attention to maintain a slope of at least 3 ‰ from the pad system to the hydraulic module to ensure trouble-free draining of the system. The hoses must not sag, the water must be able to flow out of the hoses without any trouble.
- ⇒ Lay the supply lines of the water delivery system from the connections on the pads to the hydraulic module. The connections for inlet and outlet are marked with adhesive labels. Lay the hoses in such a way that they are not damaged by external influences during the operating life of the plant. For example, the hoses must be prevented from touching hot pipes and the like. Avoid spots where the hoses can be damaged by chafing, or place an appropriate protection or cover in between.
Pay attention to the following in case the electrical module will also be attached to the unit: The hoses must not be routed at the location of the electrical module so that the mounting location is kept free and the switch cabinet is easily accessible.
- ⇒ Connect the water supply line to the hydraulic module. Before connecting, drain the water supply line to prevent frost damage.
- ⇒ Connect the drain line of the automatic drain to the hydroBLU™ system.
- ⇒ Connect the drain line of the collecting trays.

NOTICE

The temperature sensor included in the kit is mounted on a module, including insulation and sun protection. If desired, the temperature sensor can be mounted elsewhere but please ensure that it is protected from direct sunlight.



5.4.2.6 Connecting the electrical module

Safety

⚠ DANGER



Risk of personal injury due to electrical voltage!

Direct and indirect contact with live supply lines can cause severe injuries and even death.

- Have the work carried out only by a qualified electrician.
- The work must be carried out in acc. with the locally applicable regulations, e.g. EN 50110.



Procedure

- ⇒ Screw the electrical module tightly (to the unit, the wall, the substructure or to the floor).
- ⇒ Wire the electrical module between the switch cabinet and the main supply line in acc. with the connection diagram.
- ⇒ Install the fuse protection in acc. with the connection diagram.
- ⇒ Connect the Güntner controller or the externally available fan control to the switch cabinet in acc. with the connection diagram (see connection scenarios in the connection diagram).
- ⇒ Connect the hydraulic module to the switch cabinet.
- ⇒ If desired, connect further external signals to the switch cabinet or the Güntner controller (e.g. enabling, drain, monitoring signals).

5.5 Assembling the diffuser (accessory)

Safety

⚠ CAUTION	
	RISK OF INJURY DUE TO HEAVY LOAD! Heavy loads when mounting and removing the diffuser can cause physical harm, e.g. back injuries. Two persons are required to assemble the diffuser.
NOTICE	
When assembling/mounting/installing and disassembling/removing/dismantling, observe all safety instructions in the following sections: "Basic safety instructions" "Safety instructions for installation and commissioning"	
NOTICE	
For detailed information on the diffuser, refer to the instructions of the sub-contractor.	

Introduction

The diffuser is used to optimise the air flow and hence reduce noise. Diffusers are supplied loose with the units.

Overview



Diffuser components:

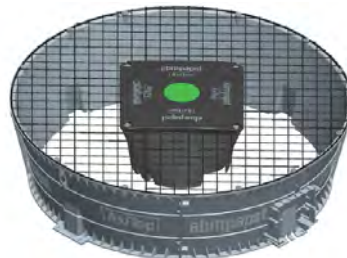
- A – Support ring
- B – Inner diffuser
- C – Outer diffuser
- D – Diffuser cover
- E – terminal box

Assembly

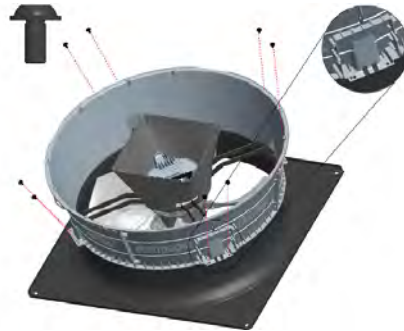
- ⇒ Ensure that the unit is free of voltage.
- ⇒ Screw the four clips into the threaded holes on the support ring (tighten finger-tight, tightening torque: max. 0.8 Nm).



- ⇒ Put the diffuser over the terminal box of the fan so that the mounting clips snap into the holes in the inner diffuser. Pay attention to the correct positioning of the cut-out for the cable bushing. Cables must not be pinched.



- ⇒ Attach the outer diffuser to the support ring with 8 oval head screws M6x12 with flange (tightening torque: 9 Nm).



5.6 Connecting the unit

5.6.1 Connecting the unit to the plant

Safety

⚠ WARNING



RISK OF PERSONAL INJURY AND DAMAGE TO PROPERTY!

Improper connection to the system will result in leaks that will lead to the escape of working fluid and corresponding risks (see section "Hazard due to working fluids").

- Follow the instructions for connecting the unit and pipes.
- Refrigerant detectors and alarm systems to warn of the risk of explosion and fire, concentrations hazardous to health (e.g. with NH_3 and HFC) and for control purposes must be installed at the place of installation of the unit in acc. with EN 378-3.

ATTENTION

RISK OF DAMAGE TO PROPERTY DUE TO IMPROPER VENTILATION!

Without proper ventilation, the unit can be damaged or destroyed by freezing liquid (in the case of water/glycol).

NOTICE

The owner or operator of the plant is responsible for water quality, flushing the system and implementing long-term protective and treatment measures. Damage resulting from failure to comply with these measures is not covered by the warranty.

NOTICE

Observe all safety instructions on the installation and commissioning (see section "Safety instructions for installation and commissioning").

Important notes on connecting the unit

- Regarding welding work: Observe the safety instructions on connecting the welding return line (see "Safety instructions for installation and commissioning").
- Perform soldering and welding work only on unpressurised units and with the humidification pads removed.
- Ensure that mechanical stresses and vibrations from the system are not transferred to the unit.

- Ensure that relief devices against liquid expansion are in place.
- With condensers and gas coolers/condensers: Ensure that the (subcooled) liquid can drain freely into the liquid receiver.
- It is imperative that working fluid connections are installed without tension and protected against linear thermal expansion and vibrations using horseshoe expansion joints or pipe compensators.
- Support the on-site piping with at least two fixed points before connecting to the unit.
- With the water/glycol working fluid: In addition, use a wrench/spanner to counterhold when connecting and disconnecting the threaded connections of pressurised pipes and components to prevent leaks.
- With the water/glycol working fluid: Use water of drinking water quality.

Important notes on preventing damage to the cooling circuit with water/glycol as working fluid

Prior to commissioning the cooling circuit, the person responsible for the plant must perform the following tasks:

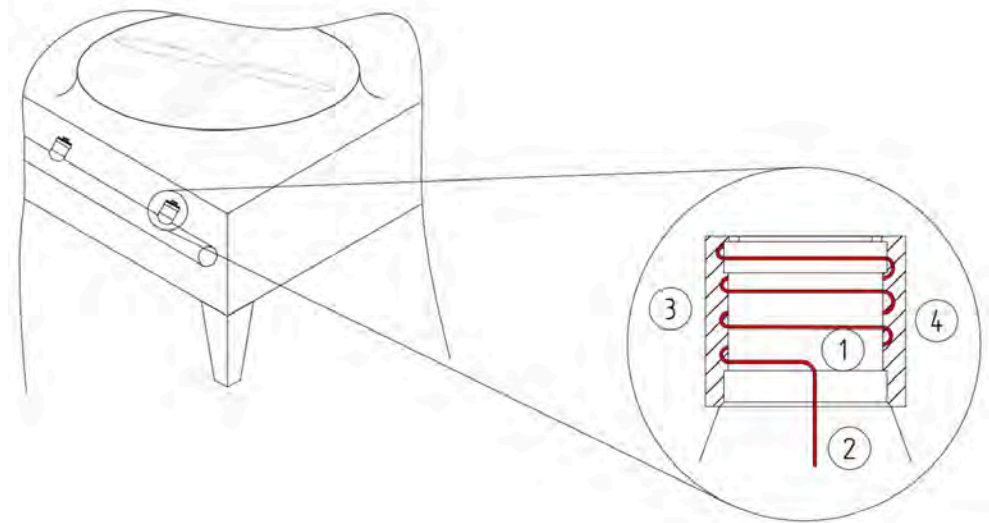
- Removal of particulate foreign material from the circulating water by flushing the entire system.
Such foreign material in the circulating water may include, for example:
 - Corrosion products
 - Dirt
 - Micro-organisms
 - Welding residues
 - Materials that were introduced during tool changes
 - Detached biofilm
- Installation of a permanent protection device to prevent dirt accumulation and corrosion (e.g. dirt trap/filter).
- Use of corrosion inhibitors when using water as the working fluid.
- Analysis of water quality and, based on this, implementation of appropriate water treatment and conditioning measures.

Installation notes on pipes

- Keep the installation of pipes as short as possible; use as few bends as possible, and only those with large radii, to minimise the pressure drop.
- External loads must not act on the pipes and unit connections.
- Lay pipes (liquid and discharge lines, supply and return lines) separately from each other and insulate on both sides.
- Ensure that pipes are secured against vibrations, mechanical stresses and force transmission due to linear expansion.
- The free space around the unit must be sufficiently large to allow for the following measures:
 - Regular maintenance of the components,
 - Checking of components, pipes and fittings,
 - Repairs.
- It must be possible to shut off the unit in the event of leakage.

Procedure

- ⇒ Install the pipes in acc. with EN 378-1 and EN 378-3. Please note:
 - With condensers/gas coolers: Ensure that the (subcooled) liquid can drain freely into the liquid receiver.
 - With water/glycol: Ensure that the unit is well ventilated: The venting mechanism must be installed and protected against freezing. To this end, we recommended to fit the bleed valves and bleed connections with heat tracing and to insulate them.



- | | |
|---------------------------|------------------|
| (1) Automatic bleed valve | (3) Heat tracing |
| (2) Bleed connection | (4) Insulation |
- With water/glycol: After completion of the pipe installation and before connecting the units, carry out professional internal cleaning, pressure test and evacuation in acc. with the guidelines of EN 378-2.
 - Ensure that relief devices against liquid expansion (in the case of water/glycol) are in place.
 - When using ammonia-soluble lubricating oils for refrigerating compressors in the refrigerating plant, special treatment is required, possibly necessitating the installation of dryers (ammonia-soluble lubricating oils for refrigerating compressors have an even greater affinity for water than NH_3 itself).
- ⇒ With stainless steel, the connection to the system must be welded.
 - ⇒ With copper, the connection to the system must be brazed.
 - ⇒ With units with threaded connections/flanges, bolt the connections together.
 - ⇒ In the case of threaded connections, prevent the pipe from twisting by holding it in place.
 - ⇒ When brazing, observe the following:
 - Braze all connections!
 - Caution! With TS < -40 °C, use silver solder! Ask the manufacturer for brazing specifications if necessary!
 - Avoid end-to-end joints; use copper pipe ends expanded on one side (capillary brazing)!
 - Avoid leaks, braze conscientiously and carefully!
 - Avoid overheating when brazing (risk of excessive scaling)!
 - Use shielding gas when brazing (to avoid scaling)!

- ⇒ When welding, observe the following:
 - Avoid leaks, weld conscientiously and carefully.
 - Prevent overheating when welding (risk of excessive scaling).
 - Use shielding gas when welding (to prevent scaling).

5.6.2 Commissioning the hydroBLU™ system

Safety

NOTICE

See "Safety instructions for hydroBLU™"

Procedure

- ⇒ Connect to the water supply.
- ⇒ Check the water pressure and adjust if necessary (at least 2 bar, max. 5 bar).
- ⇒ Check the supply voltage.
- ⇒ Connect to the power supply.
- ⇒ Commission the hydroBLU™ controller (see controller manual, commissioning wizard).
- ⇒ Enter the default data (e.g. height above sea level at the place of installation; air volume flow through the heat exchanger at maximum speed of all fans; air velocity; etc. – for the required data, refer to your technical unit documentation).
- ⇒ Set the parameters for the application.

NOTICE

- In connection with a Güntner controller, the hydroBLU™ functionality must first be activated via the controller (see controller instructions).

The humidification controller aicore™ hydroBLU communicates with the speed controller of the fans via 0 – 10 V signal.

The humidification controller aicore™ hydroBLU must be set acc. to the design of the heat exchanger and the fans. When switching on, the humidification controller automatically detects whether commissioning has already taken place. If this is the case, normal controlled operation is continued. If the humidification controller aicore™ hydroBLU detects that commissioning has not yet taken place, a commissioning procedure starts. After the procedure, all set parameters are saved. All values set during commissioning can later be viewed and changed individually via the menus.

Communication takes place internally with the humidification controller aicore™ fusion. The humidification controller aicore™ fusion must be set acc. to the design of the heat exchanger. When switching on, the humidification controller automatically detects whether commissioning has already taken place. If this is the case, normal controlled operation is continued. If the aicore™ fusion detects that commissioning has not yet taken place, a commissioning procedure starts. After the procedure, all set parameters are saved. All values set during commissioning can later be viewed and changed individually via the menus.

- ⇒ If fine dirt particles are suspected to be present in the customer's water supply line, flush the water supply line:
 - Keep the local drain in the water supply line closed; open the drain valve of the hydroBLU™ system (via manual operation of the controller).
 - Open the control valve (via manual operation of the controller).
 - The water supply line is flushed; any dirt in the water supply line is flushed away or collects in the scale trap.
 - Close the control valve (via manual operation of the controller).

- Depressurise the water supply line and clean the scale trap.
- To flush the local water supply line, reset the following to the values required for normal automatic operation: Any previously made adjustments to external signals, adjustments to the draining in the local water supply line or on the controller (deactivate manual operation of the controller -> automatic operation is activated).
- ⇒ Check the function of the hydroBLU™:
 - Simulate the operating situation previously set in the controller (set the switch point for hydroBLU™ accordingly or simulate an increased ambient temperature; activate fan control signal -> e.g. for EC fans: 0 – 10 V and bus respectively with GMM or external specification of the fan control signal; with AC fans: with external ON/OFF release).
 - Check the correct operation of the hydroBLU™ system.
 - Check the water supply and distribution and rework if necessary (e.g. tightness of the water and drain system, even water supply to the hydroBLU™ pads, water pressure).
 - Reset the adjustments made to external signals or to the controller for checking the system to the values necessary for normal automatic operation.
 - Ensure that the hydroBLU™ controller is in automatic operation and not in manual operation.

The hydroBLU™ is now ready for operation.

NOTICE

To save energy in dry operation, the pads can be removed (winter operation). This measure allows the air to flow freely to the heat exchanger coil, eliminating the pressure drop caused by the humidification pads and improving the energy efficiency of the fans. During this time, the pads must be stored in a dry place where they are protected from damage and moisture.

5.7 Electrically connecting and protecting the unit

Introduction

Each unit is designed for a specific fan speed in acc. with the data sheet and wired accordingly. Some fans provide the option of a second, reduced speed or a continuous control as a standard. For details, refer to the corresponding connection diagram. Changing the fan speed can have a negative impact on the thermodynamic configuration of the unit.

Interfaces

As interfaces to the electrical equipment, there are terminal boxes and switch cabinets for the electrical supply and signal exchange (see connection diagrams and manuals of the control systems).

Procedure

- ⇒ Connect the unit to the power supply in acc. with the connection diagram.
- ⇒ Use the prepared thermocontacts to protect the motors to safeguard any warranty claims.
- ⇒ Perform all electrical lines in acc. with the connection diagram, taking into consideration the EN 60204-1 and national regulations respectively.

5.8 Connection diagrams

Connection diagram for fan motor

See inside the motor terminal box at the fan or in the terminal box of the unit
See order documents

Connection diagram 0-10 V control

See inside the unit's terminal box
See order documents

5.9 Performing an acceptance test

Specific hazards

⚠ WARNING	
	RISK OF PERSONAL INJURY AND DAMAGE TO PROPERTY! Escaping working fluid can cause personal injury (see safety instructions regarding working fluids in section "Basic safety instructions"). • Have the following acceptance test performed by a competent person before commissioning the unit, after making important changes to the unit and after replacing the unit.

Requirements

- The acceptance test must be performed by the manufacturer of the system!
- The temperature and humidity at the place of installation correspond to the permissible operating range (see section "Technical data of the unit").

When to perform an acceptance test

- Before commissioning the unit
- After making important changes to the unit
- After replacing the unit

Procedure

- ⇒ When operated with water, the unit must be put into operation quickly after initial filling (maximum two weeks) to prevent pitting corrosion caused by stagnant water.
- ⇒ When operating the unit with water/glycol, the entire cooling water system, including the unit, must be flushed in acc. with the locally applicable standards and regulations, e.g. in Germany: DIN EN 14336 and VDI 2035.
- ⇒ Ensure that sufficient air can be sucked in and blown out.
- ⇒ Ensure the power supply is sufficiently dimensioned: Compare the connection diagram of the unit with the connection diagrams of the complete system.
- ⇒ Ensure that a professional equipotential bonding has been performed.
- ⇒ Check the unit for vibrations and movements that could be caused by the operation of the fans or the plant. Eliminate vibrations and external forces, following consultation with the manufacturer if required.

- ⇒ Perform a visual inspection of the structural design, the brackets and fastenings (materials, connections), the operability and the arrangement of the fittings.
- ⇒ Check all threaded connections on the fans and tighten them if necessary in acc. with the following table.

Screw/bolt	Type of bolt	Tightening torque
M6 (property class 8.8)	Cage nut/snap nut	10 Nm
M8 (property class 8.8)	Cage nut	23 Nm
M8 (property class 8.8)	Nut (steel)	27 Nm
M8 (property class 10.9)	Nut (steel, condenser and evaporator from Ø 710)	35 Nm

- ⇒ Check all other threaded connections and tighten if necessary.
- ⇒ Check the pipe connections.
- ⇒ Check that working fluid-carrying pipes are laid correctly.
- ⇒ Ensure that the unit is protected against mechanical damage.
- ⇒ Ensure the unit is protected against excessive heating up and cooling down.
- ⇒ Check the protection guards for damage.
- ⇒ Ensure that the unit can be inspected at any time and is always freely accessible:
 - Is the unit positioned so that it can be monitored and checked from all sides at all times?
 - Is sufficient space available for maintenance?
 - Are all working fluid-carrying components, connections and pipes and all electrical connections and lines easy to access?
 - Are the pipe identifications easily visible?
- ⇒ Check heat exchanger surfaces for dirt and clean if necessary (see section "Cleaning the coil").
- ⇒ Perform a function test on the fans (rotation direction, power consumption).
- ⇒ Check the wiring of the fans for damage.
- ⇒ Check the quality and execution of all connections (soldered connections, electrical connections and fixing connections).
- ⇒ Be sure to perform a pressure test in acc. with EN 378-2.
- ⇒ Perform a system test in acc. with the locally applicable regulations, e.g. EN 378-2 for the European region.
- ⇒ Check the corrosion protection: Perform a visual inspection of all pipes, components and component holders that are not heat-insulated. Document and archive the test results.
- ⇒ Perform a test run. Observe and check the unit during the test run, in particular for:
 - Quiet running of the fans (bearing noises, contact noises, imbalances, among other things)
 - Current consumption of the fans
 - Leaks

Procedure in case of defects

- ⇒ Report all defects to the manufacturer immediately.
- ⇒ Rectify the defects only upon consultation with the manufacturer.

Check after 48 operating hours

- ⇒ Check the unit and the unit's interaction with the system (cooling equipment and refrigeration system) again after approx. 48 operating hours, especially at the connections and at the fans.
- ⇒ Document the test result.

6 Operation

6.1 Safety instructions for operation

Please note

NOTICE

Observe the basic safety instructions (see section "Basic safety instructions").

Specific hazards

⚠ WARNING



RISK OF PERSONAL INJURY AND DAMAGE TO PROPERTY!

Escaping working fluid can cause personal injury (see section "Hazard due to working fluids").

- Put the unit into operation only if all requirements are met (see section "Putting the unit into operation").
- Ensure that the maximum operating pressure is never exceeded (also after shutdown)!

ATTENTION

DAMAGE TO PROPERTY CAUSED BY VIBRATIONS!

The vibrations caused by the unit make a building vibrate which, in turn, results in collapse of this building or in errors of other systems.

- In order to prevent overload during transport and resulting damage of the vibration dampers, the vibration dampers are supplied loose and can be mounted by the customer.
- Check the fans regularly and replace them if necessary (see section "Fans").

NOTICE

To prevent corrosion caused by stagnant water, units with water as working fluid must be put into operation within two weeks after filling.

6.2 Putting the unit into operation

Requirements

Put the unit into operation only if the following requirements are met:

- A thorough and complete initial cleaning has been performed to remove dirt caused by transport and installation.
- Safe filling is ensured.
- The unit has been properly installed and connected (see section "Installation of the unit").
- A full acceptance test has been performed (see section "Performing an acceptance test").
- The operational readiness has been checked, and the operating point has been set (see below).
- All prescribed safety measures have been taken.

Checking the operational readiness

- ⇒ Ensure that all electrical protective measures are operational.
- ⇒ Ensure that all working fluid-side connections are securely established.
- ⇒ Ensure that all electrical connections (fans) are securely established.
- ⇒ Ensure that the protection guards are attached to the fans.
- ⇒ Ensure that all threaded connections on the fans, the fixing bolts on the unit and all other threaded connections are tight.

Setting the operating point

- ⇒ For the parameters for setting the operating point, refer to the order documents.
- ⇒ Ensure that the specified operating point is maintained. For this, secure the operating elements for setting the operating point against access by unauthorised persons (e.g. by sealing, screwing on caps, removing the handwheels).

Procedure

- ⇒ Switch on the system including the electrical system (see the system's operating instructions).
- ⇒ Switch on the unit.
- ⇒ Open the valves on the inlet and outlet side of the system.
- ⇒ Activate the fans.
- ⇒ Wait until the operating point is reached. Once the operating point is reached, the unit is ready to operate (see the system's operating instructions).
- ⇒ Check units with heat carrier regularly for correct bleeding after starting the pump.

6.3 Taking the unit out of operation

Introduction

The units are components of a system, including the heat exchanger circuit. The unit is taken out of operation by switching off the system in accordance with the system's operating instructions.

NOTICE

When shutting down the unit, observe the max. operating pressure! When required, take precautions to ensure that it cannot be exceeded.

Procedure

- ⇒ Switch off the fans
- ⇒ Switch off the working fluid feed pump (if any)
- ⇒ Switch off the electrical installation

6.4 Shutting down the unit

Safety

NOTICE

All refrigerants must be removed from the unit by suction and disposed of by an approved specialist company in the field of refrigeration.

Procedure

- ⇒ Shut the unit down (see above).
- ⇒ Secure the unit as follows:
 - Secure the fan motor drives against restart.
 - Secure the working fluid-carrying pipes against supply with working fluid.
 - Protect against damaging effects at the place of installation or intermediate storage location so that the unit's components are kept in good condition and the intended use and usability of the unit are maintained. To this end, appropriate storage conditions (see section "Storing the unit prior to installation") must be provided, precautionary corrosion protection measures must be taken, regular checks of the functionality of the fans must be performed and the shutdown unit must be checked regularly.
- ⇒ With refrigerants (FC/HFC, NH₃, CO₂, and refrigerants of classes A2L to A3) prior to disassembly/removal: Completely remove the working fluid from the unit by suction into a suitable refrigerant container, and completely drain the lubricating oil for refrigerating compressors if necessary.
- ⇒ With coolants prior to disassembly/removal: Completely drain the working fluid from the unit.

If the system is shut down for a period of three weeks or longer, the following must be observed:

- ⇒ Completely disconnect the unit and indicate this accordingly.
- ⇒ Remove dirt and deposits from the outside and inside of the unit.
- ⇒ Store the unit in a place that is not exposed to sunlight. It is recommended to cover the air outlets of the fans to prevent dirt and deposits from entering.

NOTICE

Operate the fans for approx. 2 – 4 hours per month during idle times of one month or longer in order to maintain functionality.

NOTICE

When using the optional perforated pipes, drain and clean them if the unit is not operated for a week or longer. For information on draining, refer to the order documents.

6.5 Putting the unit back into operation after shutdown

Introduction

The unit must be put back into operation in acc. with the system-specific design as set out in the system's operating instructions.

Procedure

- ⇒ Test the unit's readiness for operation.
- ⇒ Perform a pressure test in acc. with EN 378-2 and a visual inspection for corrosion protection.
- ⇒ Put the unit into operation (see section "Putting the unit into operation").

ATTENTION

Water residues in a refrigerating plant operated with refrigerants can result in damage to property!

- Evacuate to ensure that a sufficient degree of dryness of the refrigeration circuit is achieved in acc. with the requirements of EN 378.

6.6 Changeover to a different working fluid

Specific hazards

⚠ WARNING



RISK OF PERSONAL INJURY AND DAMAGE TO PROPERTY!

Operating the unit with a different working fluid without the prior consent of the manufacturer can result in significant dangers (see section "Hazard due to working fluids").

- The unit must not be changed over to a different working fluid without prior written consent from the manufacturer.

Requirements for the working fluid

- Ensure that the unit manufacturer has agreed to the changeover.
- Ensure that the unit is filled with the correct working fluid.
- Ensure that all materials used in the unit are compatible with the new working fluid.
- Ensure that the permissible pressure is not exceeded.
- Check that the new working fluid can be used without requiring a new test certificate for the unit.
- Ensure that classification is complied with.
- Reset the safety device for the unit or replace it where necessary.
- Prevent mixtures with residues of working fluid and possibly oil.
- Change all information regarding the new working fluid accordingly.
- Change the complete documentation including these instructions and the system's operating instructions accordingly.

Procedure

- ⇒ Change the working fluid following written consent by Güntner GmbH & Co. KG and in compliance with the requirements for the working fluid.
- ⇒ Perform an acceptance test (see section "Performing an acceptance test").

6.7 Troubleshooting

Safety instructions

NOTICE

Observe all basic safety instructions and the safety instructions for operating the unit (see sections "Basic safety instructions" and "Safety instructions for operation").
Use suitable tools, protective clothing and safety devices.

Hotline

Phone +49 8141 242-190

E-mail: claims@guentner.com

Troubleshooting table

The following table shows possible faults and the measures to correct them.

Fault	Possible cause(s)	Remedy
Fan motor not running	Power supply interrupted	Restore power supply
	Fan blade stuck	Enable fan to rotate freely
Bearing noises	Defective fan motor	Replace the fan
Unit vibrating	Defective fan blades	Replace fan blades
	Fan bracket loose	Tighten the fixings and replace them if necessary
Unit capacity is not achieved	Coil is very dirty on the air side	Clean the coil
	Fans not running properly or fail to operate	Repair or replace fans
	Working fluid pressurising defective (temperature and quantity insufficient)	Set the working fluid pressurising values (temperature and quantity) according to the design data
	Humidification pads are very dirty	Clean or replace humidification pads
	Wrong mixing ratio (with the working fluid water/glycol)	Adjust mixing ratio (concentration, inhibition)
Working fluid escaping	Working fluid-carrying components of the unit are leaking	Switch off the working fluid supply and the fans, document the damage, rectify the leak (see section "Fixing leaks")
Humidification pad is not wetted with water	Water supply or power supply interrupted	Check the entire water supply line and installed equipment/valves for functionality or restore the power supply

Fault	Possible cause(s)	Remedy
Humidification pads insufficiently wetter with water	Scale traps/filters or distribution hoses/perforated pipes are dirty	Clean or replace scale traps/filters and distribution hoses/perforated pipes

Rectify faults

- ⇒ Close the main lines of the working fluid supply
- ⇒ Wear personal protective equipment (PPE)
- ⇒ Wear respiratory protection if necessary (e.g. with NH₃)
- ⇒ Determine and document the size of the leak
- ⇒ Shut off all working fluid supply lines
- ⇒ Sound the alarm at the slightest suspicion of injured persons in connection with working fluid. First get persons to safety, then eliminate leaks (see section "Fixing leaks").
- ⇒ Press the Emergency STOP switch. This switches off valves, motors and other components to prevent working fluid from escaping.
- ⇒ Close shut-off valves, especially on the liquid side, where possible section by section so that the working fluid volume in the leakage area is kept as low as possible.
- ⇒ If possible, siphon off or drain the system section concerned in a controlled manner, or move the working fluid to other parts of the system. Here too it must be ensured that no liquid working fluid is locked in by shutting off system sections.
- ⇒ If the escaped liquid working fluid (with NH₃) has formed a puddle underneath the unit, the heat supply to the liquid – and thus further vapour formation – must be reduced by covering the puddle with a film (e.g. PE) or synthetic medium expansion foam (fire brigade) so that there is enough time for disposal measures.

7 Maintenance and cleaning

7.1 Safety instructions for maintenance and cleaning

Please note

NOTICE
Observe the basic safety instructions (see section "Basic safety instructions").
NOTICE
Non-compliance with the maintenance schedule can result in cracks and breakage in the pipes and leakage of the working fluid.
NOTICE
The operator is responsible for providing protective clothing for maintenance and cleaning.
NOTICE
The operator is responsible for selecting suitable cleaning agents, antifreeze agents und corrosion inhibitors, and for observing and complying with the manufacturers' instructions.

Specific hazards

⚠ DANGER		
	ELECTRICAL VOLTAGE! Cleaning using a jet of water or steam causes water to enter live components. This results in a short circuit at the electrical connections and/or a life-threatening electric shock. This, in turn, can cause severe injury or even death of bystanders.	
	• Completely disconnect the supply line before performing electrical work on the unit. • Do not point the water jet at live components (e.g. terminal box). • Do not use steam cleaners or high-pressure cleaners on live components. • Ensure that live components are not hit by water or vapour jets (cover if necessary). • Observe the cleaning pressures and distances when cleaning. • Work on the unit and the connection and control configuration must be performed by specialist staff. • Check electrical components regularly. • Perform earthing checks and visual inspections of the earthing points regularly. • Connect the unit to the building's earthing system in the proper manner. • Provide adequate lightning protection.	

⚠ WARNING		
	RISK OF CRUSHING! The unit is equipped with the hydroBLU™ system whose humidification pads must be removed for cleaning. During removal, a person crushes his or her fingers. - Two people are required to lift the top rail and carry out maintenance. - Wear personal protective equipment (PPE).	
⚠ WARNING		
	RISK OF CRUSHING! When working in the vicinity of moving components, fingers or other limbs can get caught between the components and be crushed. - Completely disconnect the unit before performing maintenance work. - Secure the unit against unintentional restart. A lockable repair switch is available or to be provided by customer. Attach an appropriate warning label to the unit. - Wear personal protective equipment (PPE).	 
⚠ WARNING		
	RISK OF FALLING! When replacing the fan, there is a risk that the operator or another person standing or walking on the unit surface falls into the open area of the fan and injures him or herself. - During maintenance on the open fan, uninvolved persons are not allowed in the danger zone. - Ensure that, during maintenance, the open area of the fan is clearly marked and secured to prevent accidental entry.	
⚠ CAUTION		
	WARNING OF RISK OF CUTTING OR INJURY! Person can cut or injure him or herself on the cleaning flap or the exposed fins below. Wear personal protective equipment (PPE).	
⚠ CAUTION		
	RISK OF DAMAGE TO THE EYES! During cleaning work, there is a risk of injury from the water or air jet, dust or chemical cleaning agents. Wear safety goggles!	

7.2 Procedure prior to all maintenance work

Before performing any maintenance work, carry out the following safety measures:

- ⇒ Completely disconnect the unit and secure it against accidental switching on.
- ⇒ Drain or siphon off the coil (heat exchanger) of the unit.
- ⇒ Completely remove the working fluid from the leaky unit, especially prior to soldering and welding work.
- ⇒ Clean and blow out the coil (heat exchanger) of the unit.

7.3 Inspection/maintenance schedule

7.3.1 Unit

Measure	Means	Interval
Remove frost and perform partial cleaning	Mechanical	As required (visual inspection)
Perform complete cleaning	Warm water or environmentally safe cleaning agent that is compatible with the unit's materials	As required (visual inspection)
Testing in acc. with PED as prescribed by the accredited inspection bodies		Every 12 months
Inspection of the system (leak tightness tests, among other things) in acc. with DIN EN 378-4		Every 12 months
Check for leaks		Every 6 months
Check corrosion protection		Every 6 months
Check frost protection		Every 6 months
Check earthing concept		Every 6 months (visual inspection) Every 12 months (measurement)
Check that electrical connections, cables and components are not damaged (visual inspection)		Every 6 months
Check fastenings: Check all fasteners of the unit including any optional additions	Mechanical	Every 6 months

Measure	Means	Interval
Check fixings and load-bearing elements (e.g. crane lug bolts) for corrosion and load-bearing capacity or structural integrity; replace them if necessary	Mechanical	Every 12 months
Check units with water/glycol working fluid for correct bleeding. Note: During the test, the pump must be running.		Every 6 months
For terminal boxes, check cable entries and their seals for damage and replace if necessary.		Every 6 months

7.3.2 Heat exchanger coil

External inspection

Have a competent person (recommendation: Güntner GmbH & Co. KG) perform a regular external check (visual inspection) on the unit every 5 years.

Maintenance schedule

d = daily, w = weekly, m = monthly, y = yearly				
Work to be performed	d	w	m	y
Check the coil for dirt accumulation. • In the event of dirt accumulation: Clean the coil (see section "Cleaning the coil").	X			
Check the coil's general condition. • If damage is found: Rectify damage.		X		
Check the coil's operating point (see section "Installation and commissioning"). • If change in fan capacity is found: Restore required system-side conditions. • If change in surface temperatures is found: Restore required system-side conditions.			X	
Check the coil and connections for leak tightness. • Repair unit sections affected (see section "Fixing leaks")				X*
Check the working fluid pressurising of the coil. • Restore required system-side conditions.				X*
Check the coil for corrosion. • Corrosion or damage on core tubes, fins, support structures, pipe connections, fastenings: Repair unit sections affected.				X*

*) Recommended: every six months

7.3.3 Fans

Maintenance schedule

d = daily, w = weekly, m = monthly, y = yearly																
Work to be performed	d	w	m	y												
Check fans for dirt accumulation • In the event of dirt accumulation: Clean the fans (see section "Cleaning the fans")	X															
Check the fan drive for quiet running • Vibrations on the unit: Eliminate imbalances • When required, tighten blade fixing devices and correct blade settings		X														
Check fan bearings (every six months by manually turning the rotor while the fan is switched off) • Running noise and smoothness of running changes: Replace the fan			X													
Impeller: Corrosion on bolts (with threaded blades) • Replace screws				X*												
Fan blades: Corrosion or damage on blades • Replace the fan				X*												
EC fan terminal boxes: Check threaded connections • Retighten alle threaded connections in acc. with the following table				X*												
<table><tr><th>Manufacturer</th><th>Plastic cover</th><th>Metal cover</th></tr><tr><td>ebm</td><td>1.5 Nm</td><td>3.5 Nm</td></tr><tr><td>Ziehl-Abegg</td><td>1.3 Nm</td><td>2.6 Nm</td></tr><tr><td>Hidria</td><td>2 Nm</td><td>-</td></tr></table>					Manufacturer	Plastic cover	Metal cover	ebm	1.5 Nm	3.5 Nm	Ziehl-Abegg	1.3 Nm	2.6 Nm	Hidria	2 Nm	-
Manufacturer	Plastic cover	Metal cover														
ebm	1.5 Nm	3.5 Nm														
Ziehl-Abegg	1.3 Nm	2.6 Nm														
Hidria	2 Nm	-														

*) Recommended: every six months

7.3.4 Humidification pads

Maintenance schedule

System part	Activity	Execution/intervals [every ... months]
Frame/modules	Check position and fixing; if necessary, correct the position and improve the fixing	6
Distribution hoses (standard)	Check position and leak tightness; correct position if necessary	6
	Replace distribution hoses	36
Perforated pipes (optional)	Visual inspection and cleaning	6
Fittings	Check sensors and valves externally for dirt, damage, corrosion and correct fastening	6
	Check valves for proper operation (switching and control operations)	6

System part	Activity	Execution/intervals [every ... months]
	Cleaning (external) to maintain reliable operation	If required
Scale traps	Clean scale traps	6
Humidification pads	Check for dirt deposits and clean if necessary	Daily
	Check for damage and wear and replace humidification pads if necessary	12 (6 recommended)
	Replace all humidification pads	36
Water supply and water supply line	Check for proper operation and restore water supply if necessary	Weekly
Trays, drains	Check for dirt and solids or clogging and, if necessary, clean trays and clear drains of solids	Weekly
Control	Functional test	12 & if required
	Check the automatic drain of the hydroBLU™ system when it is not in operation	6 & if required

7.4 Maintenance work

7.4.1 Fixing leaks

Procedure

- ⇒ Report any leaks on the unit to Güntner and have them fixed as quickly as possible by a competent person.
- ⇒ Perform all work including pressure, acceptance and functional test (see section "Performing an acceptance test").

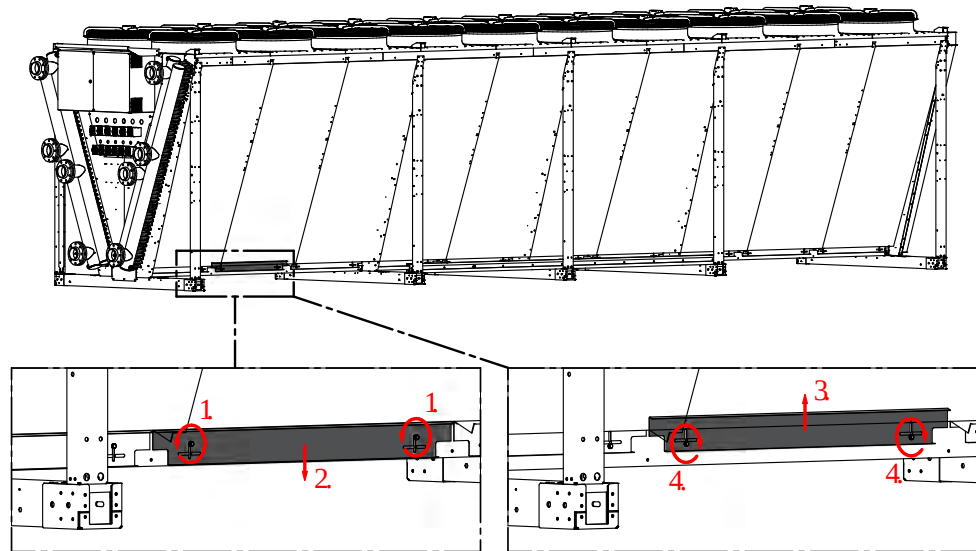
7.4.2 Cleaning the unit

Introduction

The following applies for cleaning: The operator must ensure that the cleaning agent is environmentally friendly. Substances that are harmful to the environment, e.g. acid-forming substances, are forbidden.

Procedure

- ⇒ Ensure that the unit is free of voltage.
- ⇒ Remove accessories (if any).
- ⇒ Remove the humidification pads (see section "Removal of humidification pads").
- ⇒ Fold down the cleaning flaps (see drawing) in the following order:



Cleaning flap

- Loosen the bolts (1).
- Hinge down the cleaning flaps (2).
- ⇒ Perform cleaning tasks in acc. with the indications on the drawings (see section "Hydraulic cleaning"). Make sure to maintain the required distance and angle. An upward inclination is not permissible to protect the fan from water ingress.
- ⇒ Clean the casing by rinsing with warm water (approx. +20 °C recommended) and/or with environmentally friendly cleaning agents.
- ⇒ Rinse the casing thoroughly with warm water after using cleaning agents. The unit must be free of cleaning agents to prevent corrosion.
- ⇒ Allow the casing to dry completely.
- ⇒ Check the working fluid-side and electrical connections.
- ⇒ Fix the cleaning flaps (see drawing of inspection flap) in the following order:
 - Lift the cleaning flaps (3).
 - Tighten the bolts (4).
- ⇒ Put the pads back in place (see section "Mounting the humidification pads").

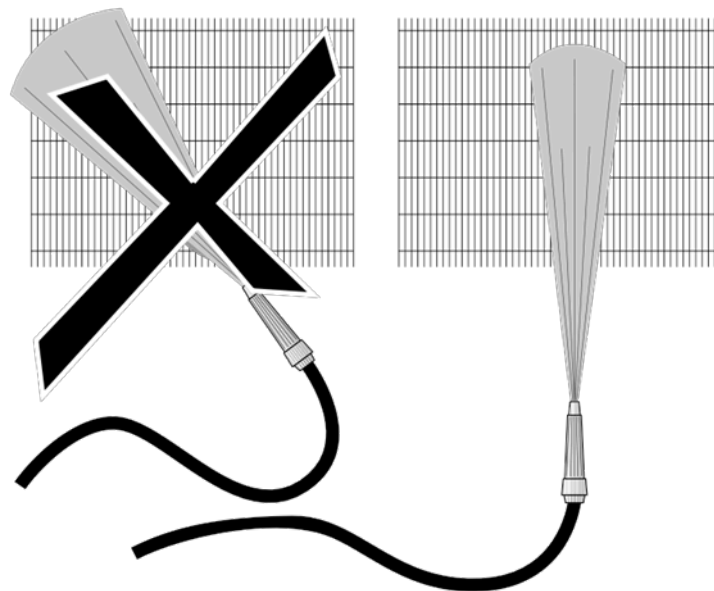
7.4.3 Cleaning the coil

Introduction

Removing the fans (see section "Dismantling and disposal") creates space with a few simple turns for better cleaning of the heat exchanger coil. The cleaning method depends on the type and degree of soiling and the place of installation. With loose and dry dirt, cleaning with compressed air is sufficient. With solid, damp and greasy dirt, we recommend hydraulic cleaning.

Specific hazards

⚠ CAUTION	
	RISK OF DAMAGE TO PROPERTY! If the pressure is too high, the distance is too small or the cleaning jet hits the fins at an angle, the fins can be damaged. Mechanical cleaning with hard objects (e.g. steel brushes, screwdrivers, etc.) will damage the heat exchanger. • Use a pressure of max. 30 bar for hydraulic cleaning and max. 8 bar for cleaning with compressed air! • Keep a minimum distance of 200 mm from the fins! • Always direct the jet at right angles to the fins (max. deviation of ± 5 degrees) to prevent the fins from bending! • Do not use hard objects for cleaning!



Preparation for cleaning

- ⇒ Prepare and shut off the unit in acc. with the system's operating instructions
- ⇒ Clean the coil (heat exchanger) with one of the following procedures:
 - Cleaning with compressed air (see section "Cleaning with compressed air")
 - Hydraulic cleaning (see section "Hydraulic cleaning")
 - Cleaning with brush or brush and compressed air (see section "Cleaning with brush or brush and compressed air")

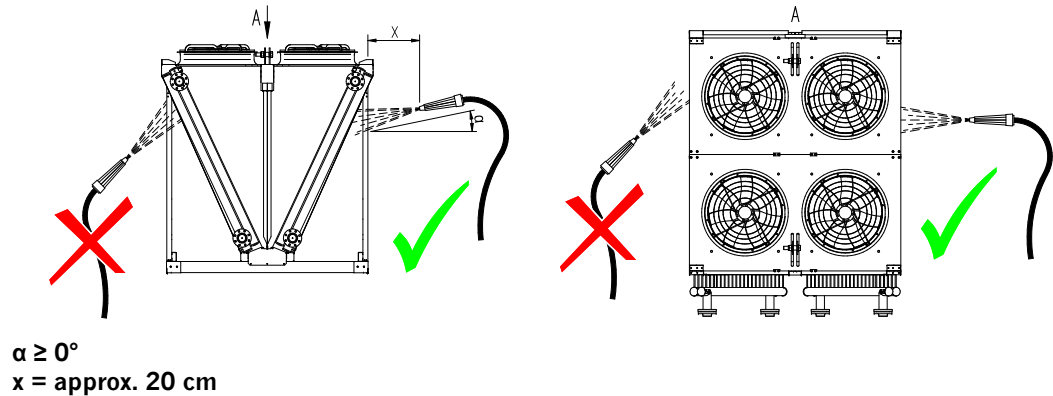
7.4.3.1 Cleaning with compressed air

Procedure

- ⇒ Blast the coil with compressed air (max. 80 bar pressure, distance to the fins at least 200 mm; against the air flow direction) to remove dirt and impurities. Please note:
 - Preferably clean from inside to outside and from top to bottom to prevent loosened dirt from settling on areas that have already been cleaned.
- ⇒ Clean until all dirt has been removed.

7.4.3.2 Hydraulic cleaning

Overview



Procedure

- ⇒ Always remove heavier damp or greasy dirt against the air flow direction, using a high-pressure water jet (max. 30 bar pressure) or a steam pressure jet (max. 30 bar pressure). In either case, use a flat spray nozzle (distance of at least 200 mm) and, if required, neutral cleaning agents. Always direct the jet at right angles to the fins (max. deviation of ± 5 degrees). Please note:
 - With oily and greasy deposits, add a cleaning agent to the water.
 - When applying cleaning agents, change them from time to time to prevent resistance development in germs.
 - When using chemical cleaning agents, ensure that they do not attack the surfaces of the unit. After cleaning, the unit must be rinsed with warm water so that it is free of cleaning agents.
 - Clean against the air flow direction and from top to bottom (Güntner recommendation) so that dirt is not pushed even deeper into the heat exchanger or does not move to already cleaned areas.
- ⇒ Clean until all dirt has been removed.

7.4.3.3 Cleaning with brush or brush and compressed air

Procedure

- ⇒ Remove dry dust or dirt with a brush, a hand brush and – depending on the situation – compressed air (max. 8 bar pressure, minimum distance of 200 mm to the fins; against the air flow direction) or with a powerful industrial vacuum cleaner. Please note:
 - Use soft brushes (no steel brushes or similar).
 - Preferably clean from inside to outside and from top to bottom to prevent loosened dirt from settling on areas that have already been cleaned.
- ⇒ Clean until all dirt has been removed.
- ⇒ Always brush in the longitudinal direction of the fins, never across.

7.4.4 Cleaning the fans

Procedure

- ⇒ Completely disconnect the unit and secure it against accidental switching on.
- ⇒ Remove protection guard and accessories (if any).
- ⇒ Clean the fans in acc. with one of the following procedures:

- Cleaning with compressed air: Blow the fans with compressed air (pressure max. 10 bar, distance to the fins at least 200 mm) to remove dirt and impurities. Clean until all dirt has been removed.
 - Cleaning with brush and compressed air: Remove dry dust or dirt with a brush or a hand brush, and then with compressed air (pressure max. 10 bar, distance to the fins at least 200 mm) or a powerful industrial vacuum cleaner. Clean until all dirt has been removed.
- ⇒ Switch on the unit.

7.4.5 Cleaning the humidification pads

Safety

⚠ WARNING	
	RISK OF PERSONAL INJURY! When handling the humidification pad, irritation of the eyes, skin and mucous membrane and, in individual cases, allergic skin reactions in persons cannot be ruled out. - Make sure to always wear protective equipment (PPE) when working on humidification pads. - Use suitable tools for the work.
	
⚠ CAUTION	
	RISK OF DAMAGE TO PROPERTY! Excessive water pressure can cause damage. Use a low-pressure water hose. - Ensure that the applied water pressure does not damage the humidification pads. - Do not clean the humidification pads with high-pressure cleaners.
NOTICE	
See "Safety instructions for hydroBLU™"	

Procedure

Clean the humidification pads regularly. There are various methods of cleaning the humidification pads, depending on the type of soiling. In any case, a careful procedure is recommended.

- ⇒ Use a broom or a vacuum cleaner (against the direction of the air flow) to clean the humidification pads. In both cases, the pads must be dry.
- ⇒ If necessary, remove stubborn dirt with a water hose.

It may be necessary to replace the pads. In this case, please contact the Güntner Service Team.

After each cleaning and maintenance work:

- ⇒ Ensure that the wetting water fittings work.
- ⇒ Ensure that the humidification pads are correctly aligned and in perfect condition.

7.4.6 Disassembly and assembly of diffuser before/after maintenance

Safety

NOTICE

Observe all safety instructions in the following sections:

- "Basic safety instructions"
- "Assembling the diffuser (accessory)"

Removal of component parts

The following diffuser component parts can be removed prior to maintenance:

- Cover for the inner diffuser
- Protection guard
- Outer diffuser
- Inner diffuser
- Cooling pipe (with 910 mm fans)

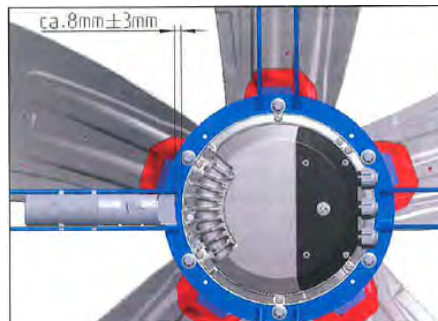
Observe the following steps for removing the component parts.

- ⇒ Ensure that the unit is free of voltage.
- ⇒ Follow the individual component part assembly steps below in reverse order.

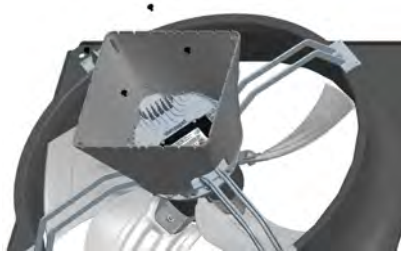
Component part assembly

To assemble the component parts, follow the assembly steps below.

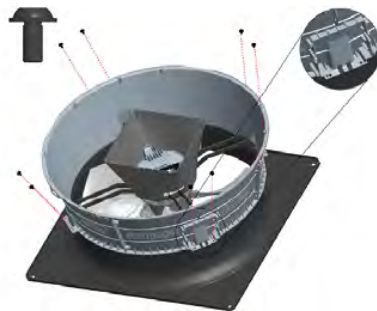
- ⇒ Ensure that the unit is free of voltage.
- ⇒ To mount the cooling pipe (only for fans with a diameter of 910 mm and motor size 150), loosen 2 bolts, remove the cover, insert the cooling pipe into the supporting strut until it clicks into place (approx. 8 mm distance from the motor housing) and secure with cable ties.



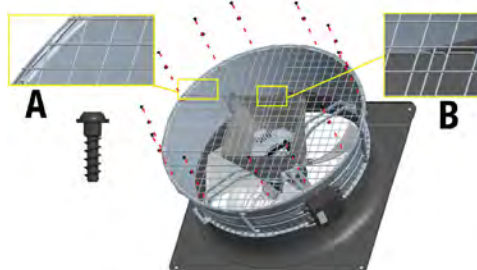
- ⇒ Put the inner diffuser over the terminal box of the fan so that the mounting clips snap into the holes in the inner diffuser. Pay attention to the correct positioning of the cut-out for the cable bushing. Cables must not be pinched.



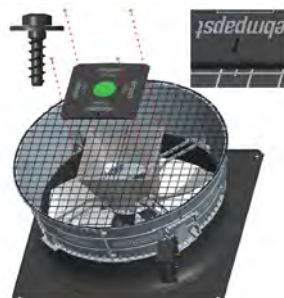
- ⇒ Put the outer diffuser on the support ring. Ensure that the quarter with the cable cut-outs is located where the connecting lines are laid. Place the connecting lines in the recesses on the outer diffuser. Attach the outer diffuser with 8 oval head screws M6x12 with flange (tightening torque: 9 Nm).



- ⇒ Place the protection guard on the outer diffuser. Ensure that the outer ring is facing downwards (detail A) and the additional wire in the area of the inner diffuser is placed in the groove provided (detail B). Fasten the protection guard with the screw and washer assembly M6x20 for plastic (tightening torque: 5.5 Nm; speed: max. 700 rpm).



- ⇒ Put the cover on the internal diffuser. Ensure that the arrows on the diffuser cover point in the direction of the additional wire at the centre of the protection guard! Fasten the cover with the screw and washer assembly M6x20 for plastic (tightening torque: 1.8 Nm; speed: max. 700 rpm).



7.5 Procedure after all maintenance work

After completing all maintenance work, carry out the following safety measures:

- ⇒ Ensure that the switching and activation devices, the measuring and display devices and the safety devices function properly.
- ⇒ Ensure that the working fluid fittings function properly.
- ⇒ Check the labelling of the pipes and ensure that the labels/tags are visible and legible.
- ⇒ Check the fastening and the corrosion protection of the components concerned.
- ⇒ Ensure that the electrical connections (e.g. fans) function properly.
- ⇒ Perform a pressure test in acc. with EN 378-2 and a leak test (see operating instructions of the plant).
- ⇒ Perform an acceptance test (see section "Performing an acceptance test").
- ⇒ Perform a functional test (see the system's operating instructions).
- ⇒ Document all tests performed and their results.

8 Dismantling and disposal

8.1 Safety instructions on dismantling and disposal

Please note

NOTICE

Observe all basic safety instructions (see section "Basic safety instructions"), all safety instructions for transport (see section "Safety instructions for transport and unpacking"), all safety instructions for installation (see section "Safety instructions for installation and commissioning") and all safety instructions for maintenance (see section "Safety instructions for maintenance and cleaning")!

Specific hazards

⚠ CAUTION



RISK OF INJURY CAUSED BY CORROSION!

The unit is exposed to corrosive environment for a long time. Due to the onset of corrosion, the unit loses stability and is no longer suitable for lifting by crane or industrial truck with forks and endangers bystanders.

- Check the fan unit in acc. with the maintenance schedule.
- Check all fixing bolts and fixing devices, especially of the lifting accessories (e.g. crane lug bolts), load-bearing components, lifting elements, fixing elements and fans of the unit regularly and especially before and after lifting the unit for corrosion damage, lifting capacity and structural integrity, and replace them if necessary. In case of doubt, hire a specialised company.
- Prior to dismantling and disposal of the unit, ensure that there are no loose or slack parts on the unit.

ATTENTION

RISK OF ENVIRONMENTAL DAMAGE!

Recovering or disposing of working fluid can result in working fluid or refrigerator oil emissions being released into the environment, causing pollution.

- All working fluids must be removed from the unit by suction and disposed of by an approved specialist company in the field of refrigeration.
- Ensure that no working fluid enters the groundwater.
- Operate the facility for recovering or disposing of working fluids in such a way that the risk of working fluids being released into the environment is kept as low as possible.
- Ensure that all applicable standards and guidelines are complied with.
- Observe local regulations.

ATTENTION

RISK OF POLLUTION!

If the materials are not disposed of correctly, this could result in environmental damage.

- Only dispose of materials in compliance with the waste disposal laws that are binding for the country of operation.

8.2 Dismantling the unit

Required staff

- Dismantling must be performed by at least two people (specialist staff).

Auxiliary equipment/tools

- Lifting accessories and lifting gear
- Climbing aids

Procedure

- ⇒ Completely disconnect all systems.
- ⇒ Shut down and drain the unit (see section "Shutting down the unit").
- ⇒ Make sure that there are no loose parts on the unit.
- ⇒ Follow the installation steps for humidification pads in reverse order (see section "Mounting the hydroBLU™").
- ⇒ Follow the removal sequence:
 - Remove the protection guard (if any)
 - Remove the fan(s)
 - Remove the fall protection (if any)
 - Remove the tray (if any)
- ⇒ Follow the installation steps in reverse order (siehe Abschnitt "Installation of the unit").

8.3 Disposing of the unit

Introduction

At the end of its life cycle, the unit requires proper and professional disposal of the materials and substances used.

Procedure

- ⇒ Disposal must be performed by competent persons.
- ⇒ All unit components, e.g. working fluids, lubricating oil for refrigerating compressors, coil (heat exchanger), fans and optional accessories must be disposed of properly.
- ⇒ Treat used working fluid that is not intended for reuse as waste and dispose of it safely. There must be no emissions into the environment.
- ⇒ Do not use a disposable single-use container as working fluid vapour residues in the container could escape during disposal.
- ⇒ Do not overfill the working fluid container. The maximum permissible pressure of the working fluid container must not be exceeded during the entire work process.
- ⇒ Do not pour the working fluid into a fluid container that contains a different or an unknown working fluid. Do not release this other or unknown working fluid into the atmosphere but rather identify it, reclaim it or properly dispose of as specified.
- ⇒ Instruct an officially authorised facility to destroy the working fluid.
- ⇒ All applicable laws, regulations, directives and standards must be complied with when disposing of materials and substances. The pads can be disposed of in the residual waste.

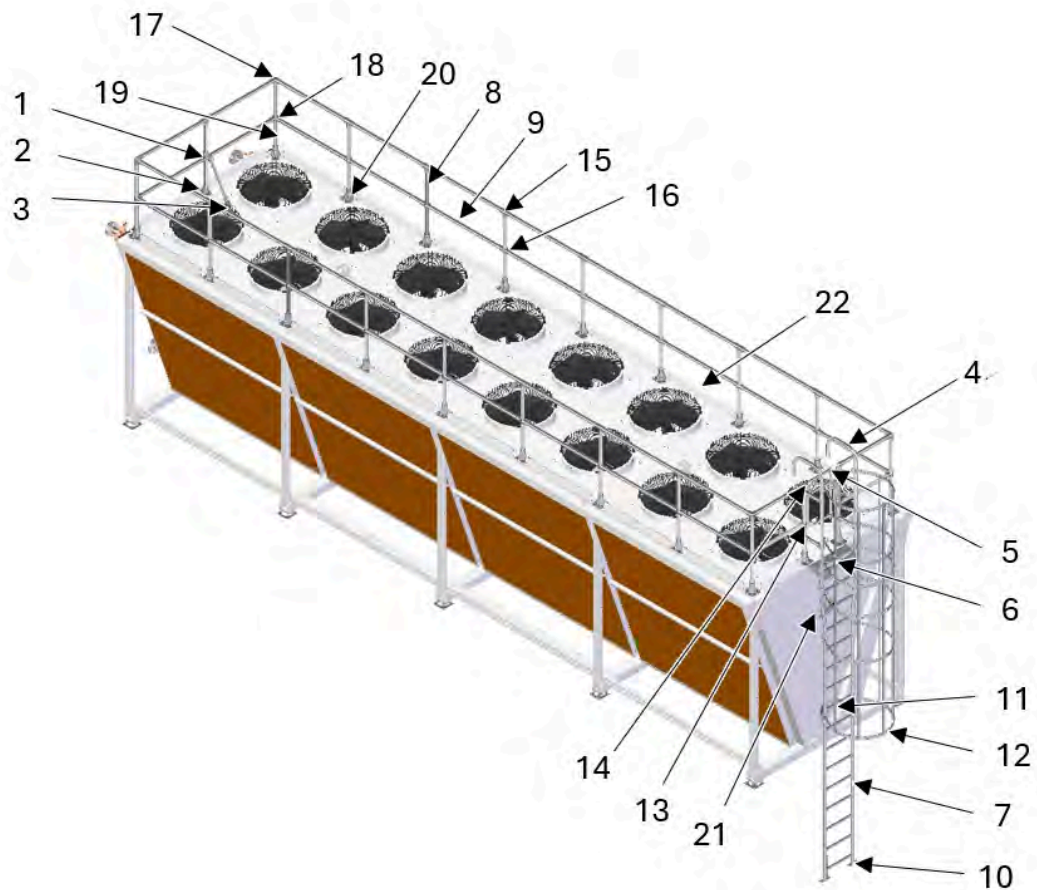
9 Accessories

9.1 Fall protection

Introduction

The fall protection (railing, ladder, etc.) must be attached to condensers/gas coolers/dry coolers manufactured by Güntner GmbH & Co. KG if the plant is to be accessed by people. It is available as an optional extra that can be supplied as an installation kit to be mounted by customer. The separate instructions on the installation of the fall protection contain all the information required for on-site mounting by customer.

Overview



Single-row fall protection

No.	Designation
1	Single swivel socket
2	Floor mounting
3	Swivel flange (0 – 160°)
4	Handrail bend

No.	Designation
5	Safety gate
6	Access platform
7	Ladder
8	Post
9	Horizontal tube
10	Ladder foot
11	Wall fixing bracket
12	Ladder cage
13	90° fitting
14	90° elbow fitting
15	Three-socket tee
16	Two-socket cross fitting
17	90° side outlet elbow fitting
18	90° side outlet tee fitting
19	Rail support
20	Railing base
21	Label plate
22	Toeboard

Safety measures

Observe the following to prevent personal injury and damage to property:

- The fall protection may be used only in acc. with the proper intended use. Before using the fall protection, and when performing visual inspections and maintenance work, the operator must ensure that the design does not deviate from the specifications set out in the order-related offer documents.
- The operator must ensure that maintenance measures are performed in compliance with the system's operating instructions.
- Before climbing onto the unit, observe the following safety signs on the label plate located in the access area:



Completely disconnect



No unauthorised climbing



Unauthorised access prohibited



Wear safety shoes



Wear protective gloves



Wear a safety helmet



Warning of falling objects



Warning of the risk of tripping



Warning of hand injury



The maximum load of 150 kg must not be exceeded

Safety instructions

⚠ WARNING



WARNING OF ELECTRIC SHOCK!

Due to a potential shift between components, it can happen that a person gets a little shock when touching the ladder/railing.

- Before starting any work, ensure that the ladder/handrail is connected to the building's equipotential bonding via the earthing clamp.

⚠ WARNING



WARNING OF FALLING OBJECTS! This can result in falls (also from a height), even if a railing is in place.

Objects can fall from the unit due to improper mounting or human error and injure bystanders.

- Wear personal protective equipment (safety helmet) when working on or near the unit.
- Attach toeboards to both short and long sides of the unit.



⚠ WARNING



WARNING OF THE RISK OF SLIPPING, TRIPPING AND FALLING!

The operator or another person can slip while accessing the unit, on the unit surface or while climbing the ladder, or can trip over a protruding or projecting part. This can result in falls (also from a height), even if a railing is in place. This risk increases, particularly in adverse weather conditions such as water on the unit, clear ice or gusts of wind.

- Wear personal protective equipment (work gloves and slip-resistant safety shoes or safety shoes with slip-resistant overshoes).
- Stepping onto the unit surface is permitted only if the total weight does not exceed 150 kg and appropriate fall protection is in place.
- Before walking on the unit surface for maintenance or servicing, check for snow/ice and remove it if necessary.
- Watch out for obstacles and tripping hazards.
- Never step on the fans.
- In bad weather conditions (water on the unit, clear ice, gusts of wind), take particular care when walking on the unit surface!
- The fastening elements of the fall protection (railing and ladder construction) may be used only once, i.e. new fastening elements must be used for each assembly/disassembly.
- It is the responsibility of the operator to ensure that the ladder is secured against unauthorised climbing. Access only for persons who have permission from the operator and are appropriately trained.



⚠ WARNING



WARNING OF THE RISK OF FALLING DURING MOUNTING AND REMOVAL!

There is an increased risk of falling when mounting/removing the railing.

- Prior to mounting or removal, put on an alternative fall protection (e.g. PPE against falls from a height with a suitable attachment point).
- Cordon off the area around the unit (risk due to falling components).
- Do not remove the ladder until everyone has left the surface of the unit.
- Wear personal protective equipment (PPE).



⚠ WARNING



WARNING OF FROSTBITE!

Severe frostbite can result from contact with the surface of the designated path/side surface or fall protection (railings, ladder, etc.).

- Wear personal protective equipment (safety shoes, work gloves).



⚠ WARNING



WARNING OF THE RISK OF FALLING DUE TO CORROSION!

In the course of time, the fall protection (railing/ladder) can corrode. The time period depends on the corrosive factors in the ambient air. Due to the onset of corrosion, the fall protection (railing/ladder) can lose its stability, leading to an increased risk of falling. Corroded parts of the fall protection are a significant safety risk also to bystanders, as parts can come loose and fall. This can also result in damage to objects near the unit and to the unit itself.

- Check load-bearing components and fasteners of the fall protection (railing/ladder) for corrosion damage and load-bearing capacity at regular intervals.
- If corrosion occurs, cordon off access to the unit and replace the affected components.
- All work must be performed by specialist staff only.

⚠ CAUTION



WARNING OF THE RISK OF CRUSHING!

There is a risk of crushing if the components are handled improperly.

- Wear personal protective equipment (PPE).



NOTICE

Observe all safety instructions in the following sections:

- "Basic safety instructions"
- "Safety instructions for transport and unpacking"
- "Safety instructions for installation and commissioning"
- "Safety instructions for maintenance and cleaning"

Conditions of use

The fall protection is designed for the following ambient conditions:

- Ambient temperatures ranging from -30 °C to +50 °C
- Relative humidity ranging from 0 % to 90 %

The operator must be trained and experienced in handling the fall protection. The customer is responsible for any installations and mounted parts retrofitted to the fall protection by him or herself, and for the associated risks to the overall construction.

Mounting and removal

For information on the mounting and removal, refer to the separate instructions on the installation of the fall protection.

Maintenance

- ⇒ Clean the fall protection at regular intervals. The operator must determine the appropriate cleaning intervals.
- ⇒ Check the connection of the equipotential bonding to the building by performing a measurement. The operator must determine the inspection intervals on the basis of a job hazard analysis and in accordance with national standards and regulations.
- ⇒ Perform a visual inspection of the connection of the equipotential bonding to the building. The operator must determine the inspection intervals in accordance with national standards and regulations.
- ⇒ Before walking on the surface, check that the unit is free of snow and ice. Remove any snow and ice.
- ⇒ Check the load-bearing fasteners and load-bearing components for corrosion. Replace fasteners and components if necessary (see separate instructions on the installation).